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# **QUALITY MANAGEMENT SYSTEM IN MANUFACTURING ORGANIZATION Vs** PROJECT ORGANIZATION. A Comparative Case Study.

### A Thesis

#### Presented To

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# CONTENTS.

Acknowledgement Abstract Abbreviations

(.2

CHAPTER	1. INTRODUCTION	
1.1	Introduction to the Study	1
1.2	Background	3
1.2	Objectives	11
1.3	Methodology	11
1.4	Main Achievements	12
CHAPTER	2. QUALITY AND QUALITY MANAGEMENT SYSTEMS	
2.1.	Quality	13
2.2.	Quality Management Systems	15
2.3.	ISO 9000 and Benefits of Moratuwa, Sri Lanka.	16
2.4.	Introduction of ISO 10006 Guidelines Dissertations	20
2.5.	Concept of TQMvw.lib.mrt.ac.lk	21
CHAPTER :	3. APPLICATION OF ISO 9000 IN A MANUFACTURING	
	ORGANISATION: THE CASE STUDY OF LTL	
3.1	Introduction of ISO 9000 System to LTL	23
3.2	Status Prior to the Implementation of ISO 9000	23
3.3	Implementation Approaches For ISO 9001 Certification and Compliance	28
3.4	Benefits Realised By Implementation of ISO 9000	30
CHAPTER (	4. PROJECTS AND PROJECT MANAGEMENT	
4.1	Quality in Project Management	47
4.2	Requirement of Quality Management System for Projects	52
4.3	Difference Between Project Situation and Manufacturing	54

CHAPTER 5	5. APPLICATION OF ISO 9000 IN A PROJECT SITUATION	∜:	
	THE CASE STUDY OF LTL		
5.1	Study On Quality Management System Requirements For Project	ts 59	
5.2	The Study on practical Difficulties encountered in		
	Implementation of ISO 9000 in LTLP	65	
5.3	Gap Analysis Technique	69	
5.3	Steps To Be Taken for Implementation	81	
CHAPTER 6. CONCLUSION & RECOMMENDATIONS 84			
References		88	
• •	ISO 9000 in Construction industry of Taiwan, Thailand and Hong TQM Definitions and Principles.	Kong.	
• •	Questionnaire of the Survey on Employee Motivation.		
Appendix 4-	Steering Committee for implementation of ISO 9000 for LTL Projection of ISO 9000 for LTL Proj		
Appendix 6-	Questionnaire distributed among the Steering committee		

#### **ABSTRACT**

Quality Management Systems are now widely used by business enterprises of all the sectors such as Manufacturing, Service, Construction and Project Management. While Quality is expressed as "meeting customer expectations" the Quality Management can be referred to as "Continuos Improvement". Therefore every organization, irrespective of their size and nature of business needs to empathize on Quality Management within all the entire organization. ISO 9000 is implemented by Companies mainly for few reasons viz. to satisfy the demand by the customer, to survive in the market, to establish confidence in the customers by certification etc.

Lanka Transformers Ltd., (LTL) is a diversified company owning manufacturing facilities, service divisions and many subsidiaries. The manufacturing and service facilities of the company are already accredited with ISO 9000 series certification. The subsidiary for construction and Project Management, LTL Projects (Pvt.) Ltd., is now in the process of implementing ISO 9001 series.

This research is based on two case studies. One study was on the ISO 9001 certified Transformer University of Moratuwa. Sti Lanka.

Manufacturing plant and the other was on LTL Projects (PVT) Ltd. This study was aimed to Electronic Theses & Dissertations ascertain the benefits of implementing ISO 9000 in the manufacturing plant and to examine the www.llo.mrt.ac.lk most suitable Quality Management aspects for the Construction and Project Management environment. The study was carried out by the analysis of past records, literature surveys, Questionnaire survey and interviews.

The implementation of ISO 9000 in the Transformer manufacturing plant has provided positive results. The employees in the plant work with satisfaction and motivation in their work situations and are willing to contribute for further continual improvement. Overall performance of the plant has improved in quantum of production, quality of product, service to the customers, human resource development etc. However the introduction of ISO 9000 in its basic form in the Project division of the company was not successful in its first attempt. One of the main reasons for this situation could be attributed to the distinct differences in manufacturing and project management.

Manufacturing is a repetitive process based on operational management principles, whereas Project management situations are unique in each case in many ways. Further studies revealed that the implementation of a Quality Management System to a Project Management organization should address the various issues in relation to specific project environment. This scenario

cannot be fully covered by ISO 9000 alone. It requires inputs from other Quality System principles. Thus it is identified that any, Project Management organization should develop a Quality Management System, which is blended with the concepts of ISO 9000, the guidance from ISO 10006 and it should also fall within the TQM philosophy in order to achieve the maximum benefits of Quality System implementation.

The study provided an opportunity to the company to identify the status and employee behavior in relation to the Quality management System for the manufacturing plant since its certification. Further the study provided guidance to review the implementation approach of ISO 9000 to Project management situations, by incorporating the solutions for issues pertaining to the project division of the company.

It is suggested that further studies be carried out, to identify common issues that are specific to construction and project management companies to develop a Quality Management System that will be more suitable for such organizations.



### **ABBREVIATIONS**

BOO - Build Own Operate
BOT - Build Own Transfer
COQ - Cost of Quality

CEB - Ceylon Electricity Board
IPP - Independent Power Producer

ISO - International Organization for Standardization

kVA - kilo Volt Ampere

LTL - Lanka Transformers Ltd., LECO - Lanka Electricity Co Ltd.,

MW - Mega Watt

PM - Project management
QA - Quality Assurance
QC - Quality control
QM - Quality Management

Quality Management

QMS - Quality management system

SAARC – South Asian Association of Regional cooperation

TQM - Total Quality Management

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