Optimum Logistic Cost Cluster Size of Multiple Facilities and Server Systems

K.P.H. Perera

09-8078



Supervised by: Prof. J.M.S.J. Bandara

Department of Civil Engineering University of Moratuwa Sri Lanka

January 2011

OPTIMUM LOGISTIC COST CLUSTER SIZE OF MULTIPLE FACILITIES AND SERVER SYSTEMS

Kaluthantrige Piyaruwan Harindra Perera

09-8078



This thesis was submitted to the Department of Civil Engineering of the University of Moratuwa for the fulfillment of the requirements for the Degree of Master of Science

Department of Civil Engineering

University of Moratuwa Sri Lanka

January 2011

Declaration

"I declare that this is my own work and this thesis/ dissertation does not incorporate without acknowledgement any material previously submitted for a Degree or Diploma in any University or other institute of higher learning and to the best of my knowledge and belief it does not contain any material previously published or written by another person except where the acknowledgement is made in the text"





Declaration

"I have supervised and accepted this thesis for the submission of the degree"

Signature of the supervisor:

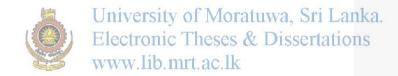
Date



Dedication

To my loving

Father, Mother and Sister who always stand beside me encouraging, guiding and helping in every way when I come across numerous ups and downs.



Acknowledgements

I am heartily thankful to my research supervisor and present research coordinator of Department of Civil Engineering/ present head of Highway and Transportation Engineering Division, University of Moratuwa, Prof. J. M. S. J. Bandara, whose encouragement, guidance and support from the initial to the final level enabled me to carry out my research work and understand the subjects related to my Master of Science Degree.

I would like to acknowledge and appreciate the advice given by the former Head of Civil Engineering Department of University of Moratuwa, Prof. W.P.S. Dias and the former Head of Highway and Transportation Engineering Division, University of Moratuwa, Dr. W.K. Mampearachchi who were the examiners of my research progress reviews and gave impressive advises to develop the model and this report.

I express gratitude to all the other lecturers for the positive attitude they adopted in promoting research at Civil Engineering Department. My special thank goes to two Assistant lectures of Highway and Transportation division Mr. W.P.H. Gunarathna and Mr. V.W.P.Jayasooriya who motivated me to carry out my post graduate studies and helped me to make this research a success..

Jniversity of Moratuwa, Sri Lanka.

I owe my gratitude to Ms. Manisha Eleperuma and my colleagues at the Transportation Engineering Division of the Department of Civil Engineering, University of Moratuwa for the support rendered throughout the research.

Last but not the least, I would like to take this opportunity to extend my gratefulness to the academic and non-academic staff of University of Moratuwa, who assisted me in numerous occasions.

K.P.H. Perera

Abstract Abstract

Optimum Logistic Cost Cluster Size of Multiple Facilities and Server

Systems

Demand for a particular facility can be exceeded due to the continuous growth of consumers. Therefore the existing competition can also be increased. This will boost the forming of new facilities providers and also increase supplying capacity of existing facilities providers. The location of new facilities and the distribution pattern will be important which causes the system efficiency and the cost of the final product.

Identification of the facility locations were usually done by considering the geographic positions or sometimes randomly based on locations of suppliers and consumers. When there are interactions among the different facilities and/or between the facilities and a central server, this practice may become inefficient and the transportation cost may also become higher than the optimum.

The problem of locating facilities provider and allocating consumers to optimize the transportation cost covers the core topics of this research. This report describes the formulation of a mathematical model according to the facility requirement. This model can be applied in to transportation requirements based on direct shipment network and/or milk run networks with centralized distribution system.

Transportation problem and center of gravity methods were used to develop the proposed methodology. Model initiate with the center of gravity model with relevant operational factors to locate initial plant location for basic goods movement patterns according to the existing demand points. Then the model was executed to next step to expand the system with more facility locations using both single index transportation model and center of gravity model. The final model was capable to work with several types of facilities which were more advanced using multi-index transportation problem and center of gravity model. The transportation cost was assumed to be proportionate to the road distances between the origin and destination which was relaxed by using an individual factor to accommodate the optimum location of facility center within the cluster. Operation requirements such as the concrete delivery time of concrete transportation etc. also introduced to enhance the model practicality.

Key words: Optimum Cost Cluster Size, Facility Location, Multiple Transportation Problem

etc.

Formatted: Font: 11 pt

Formatted: Font: 11 pt

Formatted: Line spacing: single

Formatted: Font: 11 pt

Table of Content

Declarationi
DeclarationII
Dedicationiii
Acknowledgementsiv
Abstractv
Table of Contentvi
Table of Figuresix
List of Tables University of Moratuwa, Sri Lanka.
Chapter 01- Introduction Www.lib.mrt.ac.lk
1.1 General
1.2 Objectives2
1.3 Significant of the Research
1.4 Scope of the Report4
Chapter 02 – Literature Review
2.1 General5
2.1.1 Costs affecting Carriers and Facility Providers6
2.2 Goods Moving Patterns7
2.2.1 Direct Shipment Networks
2.2.2 Milk – Run Process

	2.2.3 Other Network
	2.3 Location Theories
	2.3.1 Center of Gravity Model10
	2.3.2 Weber's Theory
	2.3.3 Market Area Analysis
	2.4 Linear Program Expanding to Computer Aided Transportation
	Problem14
	2.4.1 Linear Programming (LP)14
	2.4.2 Linear Model Formulating by Using Computer Aided
	Modeling16
	2.4.3 Transportation Problem
	2.5 Milk-Run Process Iniversity of Moratuwa Sri Lanka.
Chapter 03	Development of an Analytical Moder Theses & Dissertations www.lib.mrt.ac.lk
	3.1 General
	3.1.1 Methodology24
	3.2 Facility Location Problem 01 – Direct Shipment Network
	3.2.1 Weights Provision27
	3.2.2. Facility Location Identification
	3.2.3 Model Illustration with an Example30
	3.2.4 Selecting the Number of Regional Branches or the Number of
	Clusters,
	3.3 Facility Location Problem 02 - Site Routing or Milk Run
	Operations45
	3.3.1 Milk-Run Process Analysis Methodology45

3.3.2 Milk-Run Cycles Analysis45	
3.3.3 Milk-Run Optimizing Model49	
3.4 Facility Location Problem 03 – Single and Multiple Facility	
Location Allocation Problem	
3.4.1 Location of Construction Sites and Concrete/ Quarry Plants of	
Contractor	
3.4.2Conceptual Design of Single Facility Problem53	
3.4.3 Conceptual Design of Multiple Facility System67	
Chapter 04 - Conclusion	
4.1 Conclusion	
4.2 Work for Future Studies	
Reference University of Moratuwa, Sri Loan	ıka.
Appendix A-1. Electronic Theses & Dissertation	ns
Appendix A-2viii	

Table of Figures

Figure 2.1	Direct Shipment Network	7	
Figure 2.2	Milk Run Process	8	
Figure 2.3	All Shipment via direct shipment by Using Distribution Center	9	
Figure 2.4	Shipment via distribution center by using Milk-Run	9	
Figure 2.5	Center of Gravity Model	11	
Figure 2.6	Center of gravity example MS Excel Solver Model	1 <u>2</u> 6	
Figure 2.7	MS-Excel Solver Model	<u>17</u>	
Figure 3.1	Distance Factor Distribution	27 28	
Figure 3.2	Container Transportation Modes ity of Moratuwa,		
Figure 3.3	Example 3-14 for Container Transportation WWW.lib.mrt.ac.lk	sertation	ns
Figure 3.4	Example 3-02 for Container Transportation	<u>3841</u>	
Figure 3.5	Example 3-03 for Container Transportation	39 42	
Figure 3.6	Example 3-04 for Container Transportation	40 <u>43</u>	
Figure 3.7	Initial Milk – Run Process	42 <u>46</u>	
Figure 3.8	Intermediate Milk-Run Process	<u>4347</u>	
Figure 3.9	Final Milk-Run Process	44 <u>48</u>	
Figure 3.10	Milk-Run Process cycles	45 <u>49</u>	
Figure 3.11	Milk-Run Process non-critical links	46 <u>50</u>	
Figure 3.12	Single facility system – Stage 01	49 <u>53</u>	
Figure 3.13	Single facility system – Stage 02	50 <u>54</u>	

	Figure 3.14	Basic Model for Single facility system	53 <u>57</u>
	Figure 3.15	Transportation model formulation for the expansions	57 <u>61</u>
	Figure 3.16	Iteration 01 Location for single index Transportation Problem	59 63
	Figure 3.17	Distribution of clusters for Single Index Transportation Problem	61 <u>65</u>
	Figure 3.18	Clustering pattern on map for Single Index Transportation	62 66
		Problem	
	Figure 3.19	Multiple facility system – Stage 01	63 67
	Figure 3.20	Multiple facility system – Stage 02	64 <u>68</u>
I	Figure 3.21	Single Index Problem and Multi index Problem	65 <u>69</u>
	Figure 3.22	Multiple facility system – Stage 03	65 <u>69</u>
	Figure 3.23	Transport cost with Dummy location Graphically	94 <u>99</u>



University of Moratuwa, Sri Lanka. Electronic Theses & Dissertations www.lib.mrt.ac.lk

List of Tables

Center of gravity example	<u>12</u>	
Define variables for the clustering of Container Transportation	35 <u>38</u>	
Center of Gravity model for Single Index Problem	58 <u>62</u>	
Single index Problem Iteration 01 distribution	60 <u>64</u>	
Single index Problem Iteration 02 distribution	60 <u>64</u>	
Multi index Transportation Problem – Example 3-07	67 71	
Multiple facility system – Shortest path values (km)	70 74	
for the second s		
Multiple facility system – Distance modified with the WWW.11b. mrt. ac.1k Operational requirements	75 79	
Multiple facility system – Optimum Distribution Patterns	76 <u>80</u>	
Multi index Transportation Problem – Example 3-08	80 84	
Multi ind1ex Transportation Problem – Example 3-08 – Modified Distances	82 86	
Distribution pattern for Example 3-08 – Iteration 01	83 <u>87</u>	
Center of Gravity Model for Example 3-08 – Iteration 01	84 <u>88</u>	
Example 3-08 – Dummy plant located at "Thawalamthanne"	85 89	
Distribution pattern for Example 3-08 – Iteration 02	86 90	
Center of Gravity Model for Example 3-08 – Iteration 02	87 91	
Example 3-08 – Dummy plant located at "Kahawaththa"	88 <u>92</u>	
	Transportation Center of Gravity model for Single Index Problem Single index Problem Iteration 01 distribution Single index Problem Iteration 02 distribution Multi index Transportation Problem – Example 3-07 Multiple facility system – Shortest path values (km) Multiple facility system – Distance modified by using time a factor Electronic Theses & Dissel Multiple facility system – Distance modified with the Operational requirements Multiple facility system – Optimum Distribution Patterns Multi index Transportation Problem – Example 3-08 Multi indlex Transportation Problem – Example 3-08 – Modified Distances Distribution pattern for Example 3-08 – Iteration 01 Center of Gravity Model for Example 3-08 – Iteration 01 Example 3-08 – Dummy plant located at "Thawalamthanne" Distribution pattern for Example 3-08 – Iteration 02 Center of Gravity Model for Example 3-08 – Iteration 02	Define variables for the clustering of Container Transportation Center of Gravity model for Single Index Problem Single index Problem Iteration 01 distribution Single index Problem Iteration 02 distribution 6064 Single index Problem Iteration 02 distribution 6064 Multi index Transportation Problem – Example 3-07 Multiple facility system – Shortest path values (km) 7074 Multiple facility system – Distance modified by using time and problem – Electronic Theses Dissertation Multiple facility system – Distance modified by using time and problem – Electronic Theses Dissertation Multiple facility system – Optimum Distribution Patterns Multiple facility system – Optimum Distribution Patterns Multi index Transportation Problem – Example 3-08 Multi indlex Transportation Problem – Example 3-08 – Modified Distances Distribution pattern for Example 3-08 – Iteration 01 Example 3-08 – Dummy plant located at "Thawalamthanne" Distribution pattern for Example 3-08 – Iteration 02 8690 Center of Gravity Model for Example 3-08 – Iteration 02 8791

Table 3.18	Distribution pattern for Example 3-08 – Iteration 03	89 93
Table 3.19	Center of Gravity Model for Example 3-08– Iteration 03	90 94
Table 3.20	Example 3-08 – Dummy plant located at "Kotikawatta"	91 9 <u>'</u>
Table 3.21	Distribution pattern for Example 3-08 – Iteration 04	92 96
Table 3.22	Center of Gravity Model for Example 3-08 – Iteration 04	93 97
Table 3.23	Transport cost with Dummy location Summery	9 4 <u>98</u>

