# MUD CONCRETE PAVING BLOCK FOR PEDESTRIAN PAVEMENTS IN TROPICAL CLIMATIC CONDITIONS

### MASTER OF SCIENCE



G.H.Galabada

Department of Civil Engineering
University of Moratuwa

Sri Lanka

April 2016

# MUD CONCRETE PAVING BLOCK FOR PEDESTRIAN PAVEMENTS IN TROPICAL CLIMATIC CONDITIONS

By

#### G.H.Galabada



The dissertation was submitted to the Department of Civil Engineering of the University of Moratuwa in partial fulfilment of the requirement of the Degree of Master of Science.

Department of Civil Engineering
University of Moratuwa

Sri Lanka

April 2016

**Declaration** 

I declare that this is my own work and this thesis does not incorporate without

acknowledgement any material previously submitted for a Degree or Diploma in any

other University or institute of higher learning, and to the best of my knowledge and

belief it does not contain any material previously published or written by another

person except where the acknowledgement is made in the text.

Also, I hereby grant to the University of Moratuwa, the non-exclusive right to

reproduce and distribute my thesis/dissertation, in whole or in part, in print, electronic

or other medium. I retain the right to use this content in whole or in part in future

works (such as articles or books).

Univ

University of Moratuwa, Sri Lanka. Electronic Theses & Dissertations www.lib.mrt.ac.lk

The above candidate has carried out research for the Master thesis under my

supervision.

Signature of the supervisor:

Date

i

#### **Abstract**

The road network of Sri Lanka has been developing rapidly in recent years. Parallel to the expansion of the road network, most of the urban areas are also being upgraded with township development. Some of these developments follow a proper master plan, while there are others which do not pay attention to proper strategies. The attention paid for sustainable, law cost materials has been minimal. Hence, these unplanned developments are causing severe environmental issues such as global warming, heat island effect, lowering the ground water table, losing the natural appearance etc. Therefore, it is essential to invent new sustainable and low cost materials to counter balance the stated issues.

This research is focused on developing a paving block using mud concrete as a replacement for existing artificial paving materials used in urban walkways along the road network and within recreation areas. The main aim of this research is to produce a mud concrete paving block that can withstand the required strength according to the SLS standard and which has a wet the produce six parts of 15 N/mm². The suitability of the developed block is then evaluated for their thermal performance and skid resistance. The current research status is identified through a literature survey. An online questionnaire survey is carried out to identify public perceptions on pedestrian pavements and paving materials used in them. A field survey was carried out among the paving block manufacturers to identify the cement percentage used by them. This was then used to develop the mix-designs for the laboratory experimental work.

In the laboratory, blocks are cast in three stages and are tested for four variables, viz: cement content, soil composition, moisture content and vibration time. Temperature measurements are taken of different pavement systems to evaluate their performance. The skid resistance of the block surfaces is measured using the Pendulum Skid Resistance Tester. Results have proven that the mud concrete paving block is a good alternative to pedestrian walkways while reducing thermal impact on the surrounding environment.

Key words: pedestrian pavements, paving materials, user comfort, heat island effect, sustainability

#### Acknowledgement

First, I am immensely grateful to my research supervisor, Dr. R.U. Halwatura of the Department of Civil Engineering for his invaluable guidance and support throughout the research period.

The support given by Prof. S.M.A Nanayakkara (Head, Department of Civil Engineering), Dr. L.L.Ekanayake (Head, Division of Construction Management and Research Coordinator, Department of Civil Engineering) is greatly appreciated.

I wish to extend my heartfelt gratitude to Dr.(Mrs) W.B.M. Thoradeniya (Senior Lecturer, ITUM) for her invaluable encouragement and guidance.

The support given by Dr. R.U. Halwatura's group of Research Assistants is also greatly appreciated.

I also extend my kind appreciation to all the academic and not academic staff of the Department of Civil Engineering, and accessfully. Www.lib.mrt.ac.lk

Finally, I would like to thank my husband for his unwavering support throughout my studies, and my three daughters for uncomplainingly sacrificing some of their entitled time with me.

## **Table of Contents**

ע	eciar	ation	1
A	bstra	ct	ii
Ta	able o	of Contents	iii
Li	ist of	Tables	vii
Li	ist of	Annexes	xi
C	hapte	er 1	1
1	Introduction		
	1.1	General	1
	1.2	Objectives	3
	1.3	Methodology	4
	1.4	Major findings Iniversity of Moratuwa, Sri Lanka	6
	1.5	Arrangement of the report	6
C	hapte	www.lib.mrt.ac.lk	
2	Lite	erature Review	7
	2.1	General	7
	2.2	Resource usage in the construction industry and its impacts	7
	2.3	Sustainability in outdoor development and construction	9
	2.4	Heat Island Effect caused by outdoor development	10
		2.4.1 Heat Island mitigation	12
	2.5	Methods of pavement construction	14
	2.6	Paving material in outdoor developments	16
		2.6.1 Cement based materials.	17
		2.6.2 Soil based materials	20
		2.6.3 Other materials	24
	2.7	Pedestrian pavements	26

	2.8	Summ	ary	27	
Cl	napte	r 3		30	
3	Opinion Survey				
	3.1	Metho	dology	30	
	3.2	Result	s & Discussion	31	
		3.2.1	Public preferences for separate walkways, their visual separate recreation areas		
		3.2.2	Public preferences on materials for walkways	34	
	3.3	Summ	ary	38	
Cl	napte	r 4		39	
4	Exp	erimen	tal work	39	
	4.1	Genera	ıl	39	
	4.2	( )	University of Moratuwa, Sri Lanka.  Electronic Theses & Dissertations		
			Methodology.lib:mrt:ac:lk		
		4.2.2	Results	40	
	4.3	Labora	tory experiments for mix design	41	
		4.3.1	Soil Tests	41	
		4.3.2	Production of Mud Concrete Paving Block	44	
	4.4	Compa	arison of thermal performance	61	
		4.4.1	Methodology	61	
		4.4.2	Results	61	
	4.5	Skid R	esistance Test	72	
	4.6	Cost a	nalysis	75	
	4.7	Summ	ary	76	
Cl	napte	er 5		78	
5	Con	clusion	and Recommendation	78	

5.1 Conclusion	78
5.1.1 User perceptions and awareness	78
5.1.2 Suitability of the Mud Concrete Paving Block	78
5.2 Recommendations	79
5.3 Limitations	79
References	80
Anneves	85



## **List of Tables**

Table 1 : Association of public preference to have separate walkways with experience as drivers / pedestrians
Table 2: Association of public preference to have visual separation between walkways and roads with the experience as drivers / pedestrians
Table 3 : Association of public preference to have separate recreation areas with gender
Table 4: Association of gender with public preference on paving materials36
Table 5 : Association of road experience with public preference on material 37
Table 6 : Cement concrete paving block manufacturing data
Table 7 : Sieve analysishiversity of Moratuwa, Sri Lanka 42  Electronic Theses & Dissertations  Table 8 : Selected soil composition for 10% fine particles 45
Table 9: Average wet compressive strength for clay containing 10% fine particles 50
Table 10 : Soil composition for fine 5%
Table 11 : Wet compressive strength for fine 5%
Table 12 : Summarized wet compressive strength
Table 13: Average wet compressive strength
Table 14: Wet compressive strength
Table 15: Greater London Council skid test criteria for pedestrian surfaces
Table 16: Suggested minimum skid resistance values (SKID RESISTANCE TEST, n.d.)
Table 17 : The measured values of four blocks

## **List of Figures**

Figure 1 : Methodology5
Figure 2: Percentage distribution of the sample's age groups
Figure 3: Respondents preferences on walkways
Figure 4 : Preferred material for walkways and recreational areas
Figure 5 : Weighted Average preference for paving materials
Figure 6 : Sedimentation layers41
Figure 7: Particle size distribution
Figure 8: The sample selection pattern for casting test cubes in Stage One46
Figure 9: Dry soil cement warsity of Moratuwa, Sri Lanka. 47  Electronic Theses & Dissertations
Figure 10: Wet mudwconorete mix tready to be poured in to moulds, and prepared
moulds
Figure 11 : Mud concrete test cubes
Figure 12: Compressive strength test
Figure 13: Variation of wet compressive strength with the moisture content for mix
No. 151
Figure 14: Variation of wet compressive strength with the moisture content for mix
No. 2
Figure 15: Variation of wet compressive strength with the moisture content for mix No. 4
- · · · · · · · · · · · · · · · · · · ·
Figure 16: Variation of wet compressive strength with the vibration pattern for mix No. 1

Figure 17: Variation of wet compressive strength with the vibration pattern for mix
No. 2
Figure 18: Variation of wet compressive strength with the vibration pattern for mix No. 3
Figure 19: Variation of wet compressive strength with the vibration pattern for mix No. 4
Figure 20: Variation of wet compressive strength with the moisture content for mix No. 5
Figure 21: Variation of wet compressive strength with the moisture content for mix  No. 6
Figure 22: Variation of wet compressive strength with vibration time for mix No.2 & No. 6
Figure 23: Sample selection pattern for casting test cubes in Stage Two
Figure 24: Variation of wet compressive strength with sand content
Figure 25: Areas paved with different paving materials
Figure 26: Painted paved areas with different paving materials
Figure 27: Temperature variation in the burnt brick paved area
Figure 28: Temperature variation in the concrete slab paved area
Figure 29: Temperature variation in the cement block paving area
Figure 30: Temperature variation in the asphalt paving area
Figure 31: Temperature variation in the mud concrete block paving area
Figure 32 : Temperature variation in natural ground

Figure 33: Comparison of temperature variation on top surfaces of paving areas,
natural ground and ambient temperature
Figure 34: Comparison of temperature variation at a level above 300mm height from
top surfaces, natural ground and ambient temperature70
Figure 35: Temperature variation at a level above 300mm height from top surfaces,
natural ground and ambient temperature during 9 hr to 16 hr
Figure 36 : Skid resistance testing process



### **List of Annexes**

Annex 1: Questionnaire survey on pedestrian walk ways on urban	area85
Annex 2: Details of existing paving block	87
Annex 3: Cost analysis for mud concrete paving block	88

