# A SOLUTION FOR STORAGE SPACE ALLOCATION PROBLEM IN CONTAINER TERMINALS

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#### DECLARATION

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## ABSTRACT

Container terminal operations at a container port form an important part of worldwide goods trade. These facilities/operations are usually involved with expensive and limited resources and must, therefore, be planned carefully to ensure effective usage of the limited resources. The main roles of a container terminal are the transfer of inbound and outbound containers as well as their storage within the container yard of the container terminal.

Focusing more on inbound containers, we study the container storage space allocation problem, being one of the major problems in container terminals, and presents a solution with an implementation of a Genetic algorithm. In our solution, we aim to minimize the number of containers that have to be re-handled both when a container is fetched from vessel in order to store in the terminal and when a container is to be dispatched to a customer from the container terminal. In addition, the total Yard crane movements across the bays are aimed to be minimized. We take into account also the different container types such as Regular, Open Top and Reefer containers, which require special storage space allocations. Furthermore, we adapt our solution such that it can provision for the changes in the environment and configurations, etc. with minimal code changes.

For the evaluation of our work, it was compared against both the standard LIFO approach as well as the Optimized LIFO approach, which is an optimization of the manual process used. For this, results of 50 sample shipments were evaluated against these two approaches and the results indicated that Optimized LIFO produced better results than the LIFO approach and that both the LIFO and the Optimized LIFO produced better results than the results of GA's initial generations. But with the generations to pass by, GA results got improved and went past the fitness of LIFO and Optimized LIFO results, even though the rate of improvements declined. Thus, for all 50 samples, the results of our solution could go past the results of LIFO and Optimized LIFO and Optimized LIFO approach, within an average of 21.32 generations.

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# **TABLE OF CONTENTS**

| Declaration   | Ī          |  |
|---|------------|--|
| Abstract  | <u>II</u>  |  |
| Acknowledgement   | <u>III</u> |  |
| Table of Contents                                       | <u>IV</u>  |  |
| List of Figures   | <u>VI</u>  |  |
| List of Tables  | <u>VI</u>  |  |
| List of Abbreviations                                   | VII        |  |
| CHAPTER 1 INTRODUCTION                                  | <u>1</u>   |  |
| 1.1 Container Yards and Yard operations                 | <u>2</u>   |  |
| 1.2 Container Storage at Container Yard                 | <u>4</u>   |  |
| 1.3 Different types of containers                       | <u>6</u>   |  |
| 1.4 The Problem/Opportunity                             | <u>7</u>   |  |
| 1.5 Motivation  | <u>9</u>   |  |
| 1.6 Research Problem                                    | <u>10</u>  |  |
| 1.7 Objectives  | <u>11</u>  |  |
| CHAPTER 2 LITERATURE REVIEW                             | <u>13</u>  |  |
| 2.1 Genetic Algorithm Approach                          | <u>14</u>  |  |
| 2.2 Harmony Search Approach                             | <u>17</u>  |  |
| 2.3 Simulation Based Approach                           |            |  |
| 2.4 Rolling-Horizon Approach                            |            |  |
| 2.5 Multitier architecture                              |            |  |
| 2.6 Pipe and Filter Architecture                        |            |  |
| 2.7 Summary of Related Work                             |            |  |
| CHAPTER 3 METHODOLOGY                                   | <u>26</u>  |  |
| 3.1 Proposed Solution                                   | <u>27</u>  |  |
| 3.1.1 Container Shipment Representation                 | <u>28</u>  |  |
| 3.1.2 Container Representation in the Yard              | <u>29</u>  |  |
| 3.2 The Genetic Algorithm Used in the Proposed Solution | <u>30</u>  |  |
| 3.2.1 Initial Population                                | <u>31</u>  |  |
| 3.2.2 Fitness Evaluation                                | <u>34</u>  |  |
| 3.2.3 Selection   | <u>36</u>  |  |
| 3.2.4 Crossover   | <u>37</u>  |  |
| 3.2.5 Mutation  | <u>39</u>  |  |
| 3.3 Solution Architecture and Implementation            | <u>40</u>  |  |
| 3.3.1 Model for the Container in the Vessel             | <u>40</u>  |  |
| 3.3.2 Model for the Container in the Yard               | <u>41</u>  |  |
| 3.3.3 Integration of Pipe and Filter Architecture       | <u>42</u>  |  |
| CHAPTER 4 SYSTEM EVALUATION                             | <u>43</u>  |  |
| 4.1 Generation of Shipment Data as the Test Data        | <u>44</u>  |  |

| 4.2 Evaluation Techniques                  | <u>45</u> |
|--|-----------|
| 4.2.1 Optimized LIFO and LIFO Approaches   | <u>46</u> |
| 4.2.2 Test Objectives, Design and Sampling | <u>48</u> |
| 4.3 Test Results                           | <u>49</u> |
| CHAPTER 5 DISCUSSION                       | <u>61</u> |
| CHAPTER 6 CONCLUSION                       | <u>65</u> |
| REFERENCES                                 | <u>71</u> |
| APPENDIX                                   | <u>74</u> |

# LIST OF FIGURES

Figure 1.1: Container loading and unloading process

Figure 1.2: Basic layout of a Container terminal with QCs (red), YCs (blue)

and Trucks/Tractors (green)

Figure 1.3: Organization of containers within a block

Figure 1.4: Location of a particular container with the parameters: block no x, y and z

Figure 1.5: An Open Top container

Figure 2.1: Comparison between B&B and GA's CPU times

Figure 2.2: Flowchart of the HS algorithm

Figure 2.3: A snapshot of container Terminal from the simulation model

run

Figure 2.4: An example of Pipe and Filter architecture

Figure 3.1: Container assignment in the shipment.

Figure 3.2: Container assignment in the Container Yard

Figure 3.3: Genetic Algorithm

Figure 3.4: Divided mating list and the selection for the crossover operation

Figure 3.5: Crossover of two solutions

Figure 3.6: Model for the Container in the Vessel

Figure 3.7: Model for the Container in the Yard

Figure 3.8: Fitness calculation process in Pipe and Filter Architecture

Figure 4.1: Fitness over Generations for Shipment 31

Figure 4.2: Histogram for the Frequency distribution of 'Achieved at' Generations.

# LIST OF TABLES

Table 1.1: Top 20 container terminals and their throughput, 2012–2014

(TEUs and percentage change) [15]

Table 2.1: Summary of Related Work

Table 4.1: Summarized Results for each Shipment

Table 4.2: Detailed Results for Shipment 1
Table 4.3: Detailed Results for Shipment 2
Table 4.4: Detailed Results for Shipment 3
Table 4.5: Detailed Results for Shipment 4
Table 4.6: Detailed Results for Shipment 5
Table 4.7: Detailed Results for Shipment 6
Table 4.8: Average Time Taken For Each Shipment Size

# LIST OF ABBREVIATIONS

| Abbreviation | Description                      |
|--------------|----------------------------------|
|              |                                  |
| СТ           | Container Terminal               |
| СҮ           | Container Yard                   |
| YC           | Yard Crane                       |
| QC           | Quay Crane                       |
| GA           | Genetic algorithm                |
| SSAP         | Storage space allocation problem |
| HS           | Harmony Search                   |
| B&B          | Branch-and-Bound                 |
| TEU          | Twenty-Foot Equivalent Unit      |