## Enhancing CO<sub>2</sub> Mineralisation in Steel Slag with Amines for Developing a Waste to Construction Material

\*Takebe<sup>1</sup> K, Elakneswaran<sup>2</sup> Y, Yoda<sup>3</sup> Y and Kitagaki<sup>4</sup> R

<sup>1</sup>Division of Cooperative Program for Resources Engineering, Graduate School of Engineering, Hokkaido University <sup>2</sup>Division of Sustainable Resources Engineering, School of Engineering, Hokkaido University <sup>3</sup>Shimizu Corporation, Shimizu Institute of Technology <sup>3</sup>Division of Architecture, Hokkaido University \*Corresponding author – Email: takebe.kanta.e3@elms.hokudai.ac.jp

## Abstract

Global warming has become an urgent issue due to the increasing atmospheric emission of CO2. In Japan, the steel industry emits a large amount of CO<sub>2</sub> and produces steel slag as an alkaline waste product. Using this steel slag to absorb CO<sub>2</sub> in flue gas is an effective approach for CO<sub>2</sub> emissions and recycling. This study introduces a novel technology utilizing amines to facilitate CO<sub>2</sub> sequestration in blast furnace slag. This innovative approach demonstrates significant potential and flexibility compared to conventional CO<sub>2</sub> capture technologies. In this study, changes in the carbonation efficiency of slag with three types of amines (N-Methyldiethanolamine (MDEA), 2-(Methylamino)ethanol (MAE), 2-Amino-2-methyl-1-propanol (AMP)) were investigated. In addition, this study examined the effect of Portland cement on the carbonation efficiency. In wet carbonation, the CO<sub>2</sub> fixation process entails the introduction of 1 mol/L of amine, water, slag, and cement, followed by a 24-hour leaching process and subsequent 24-hour carbonation. The results showed that adding AMP and cement exhibited the most significant increase in carbonation efficiency, resulting in the formation of 11.07% of the solid weight as CaCO<sub>3</sub>, as confirmed by thermogravimetric analysis (TGA). Changes in calcium ion concentration and pH were also investigated in this study. The results showed that a small amount of Ca<sup>2+</sup> dissolution and an increase in pH occurred in the early stages of the reaction and that the majority of Ca<sup>2+</sup> dissolution occurred simultaneously with carbonation. In dry carbonation, slag cement paste, made by mixing amine, slag, and cement, was carbonated for 28 days after a 28-day curing period to determine changes in its properties. W/S ratio is 10, slag/cement ratio is 19, amine concentration is 1 mol/L, and CO<sub>2</sub> concentration is 0%, 0.04%, 5%, and 15%. Strength tests showed an increase in strength in the slag cement paste with the addition of MDEA.



Keywords: Amine; Slag; CO2; Carbonation; Construction materials

ISERME 2024 Proceedings 2<sup>nd</sup> September 2024 – Sapporo, Japan

## This page is intentionally left blank

We hope these proceedings inspire further exploration and innovation