

REFERENCE LIST

- Bavappa, K. V. A., Ruettiman, R. A., Gunaratne, W. D. L. & Abeykon, A. M. D. 1996. *Cinnamon cultivation and processing*, Department of export agriculture Sri Lanka. Peradeniya
- Akpinar, E. K., Bicer, Y. & Midilli, A. 2003a. Modeling and experimental study on drying of apple slices in a convective cyclone dryer. *Journal of Food Process Engineering*, Vol: 26, pp 515-541.
- Akpinar, E. K., Bicer, Y. & Yildiz, C. 2003b. Thin layer drying of red pepper. *Journal of Food Engineering*, Vol: 59, pp 99-104.
- Akpinar, E. K., Midilli, A. & Bicer, Y. 2003c. Experimental investigation of drying behaviour and conditions of pumpkin slices via a cyclone-type dryer. *Journal of the Science of Food and Agriculture*, Vol: 83, pp 1480-1486.
- Akpinar, E. K., Midilli, A. & Bicer, Y. 2003d. Single layer drying behaviour of potato slices in a convective cyclone dryer and mathematical modeling. *Energy Conversion and Management*, Vol: 44, pp 1689-1706.
- Amanlou, Y. & Zomorodian, A. 2010. Applying CFD for designing a new fruit cabinet dryer. *Journal of Food Engineering*, Vol: 101, pp 8-15.
- Bavappa, K. V. A., Ruettiman, R. A., Gunaratne, W. D. L. & Abeykon, A. M. D. 1996. *Cinnamon cultivation and processing*, Department of export agriculture Sri Lanka. Peradeniya
- Brooker, D. B., Bakker-Arkema, F. W. & Hall, C. W. 1992. *Drying and Storage Of Grains and Oilseeds*, Van Nostrand Reinhold. New York
- Chirife, J. 1983. Fundamentals of the drying mechanism during air dehydration of foods. In: Mujumdar, A. S. (ed.) *Advances in drying*,. Washington Hemisphere Publishing Corp, pp.73–102
- Dayananda, K. R., Senanayake, U. M. & Wijesekera, R. O. B. 2004. Harvesting, processing, and quality assessment of cinnamon products. In: Ravindran, P. N., Babu, K. N. & Shylaja, M. (eds.) *Cinnamon and Cassia*. New York: CRC Press, pp.130-156.
- Dutta, B. K. 2007. *Principles of Mass Transfer and Separation Processes*, Prentice Hall of India Pvt. New Delhi

- Earle, R. L. & Earle, M. D. 2004. *Unit operations in food processing* [Online]. The New Zealand Institute of Food Science & Technology (Inc.). Available: <http://www.nzifst.org.nz/unitoperations/> [Accessed 05/05/2009].
- Gunhan, T., Demir, V., Hancioglu, E. & Hepbasli, A. 2005. Mathematical modelling of drying of bay leaves. *Energy Conversion and Management*, Vol: 46, pp 1667-1679.
- Handa, S. S., Khanuja, S. P. S., Longo, G. & Rakesh, D. D. 2008. *Extraction Technologies for Medicinal and Aromatic Plants*, International centre for science and high technology. Trieste
- Herath, A. 2001. Cost of Compliance of Sanitary and Phytosanitary Requirements in Beverages and Spices in Sri Lanka. Available: http://r0.unctad.org/trade_env/test1/meetings/standards/anura%20herath.doc. [Accessed 21/04/2009].
- Hui, Y. H. 2007. *Food Drying Science and Technology: Microbiology, Chemistry, Application*, DEStech Publications, Inc.
- Karathanos, V. T. & Belessiotis, V. G. 1997. Sun and Artificial Air Drying Kinetics of some Agricultural Products. *Journal of Food Engineering*, Vol: 31, pp 35-46.
- Krokida, M. K. & Marinos-Kouris, D. 2003. Rehydration kinetics of dehydrated products. *Journal of Food Engineering*, Vol: 57, pp 1-7.
- Leela, N. K. 2007. Cinnamon and Cassia. In: Parthasarathy, V. A., Chempakam, B. & Zachariah, T. J. (eds.) *Chemistry of Spices*. United Kindom: CAB International, pp.124-146.
- Madan, M. S. & Kannan, S. 2004. Economics and marketing of cinnamon and cassia – a global view. In: Ravindran, P. N., Babu, K. N. & Shylaja, M. (eds.) *Cinnamon and Cassia*. New York: CRC Press, pp.285-310.
- Mathioulakis, E., Karathanos, V. T. & Belessiotis, V. G. 1998. *Simulation of Air Movement in a Dryer by Computational fluid dynamics: Application for the drying of fruits,*.
- Midilli, A. & Kucuk, H. 2003. Mathematical modeling of thin layer drying of pistachio by using solar energy. *Energy Conversion and Management*, Vol: 44, pp 1111-1121.

- Müller, J., Reisinger, G. & Mühlbauer, W. 1989. Drying of medicinal and aromatic plants in a solar greenhouse dryer. *Landtechnik*, Vol: 2, pp 58-65.
- Neto, A. N. 1997. *Dryer modeling and optimization*. Master of Science, Texas Tech University.
- Paranagama, P. A. & Mubarak, A. M. 1991. *Analysis of Sri Lanka Essential Oils by Gas Chromatography and Mass spectroscopy*. M.Phil, University of Kalaniya.
- Potter, N. N. & Hotchkiss, J. H. 1998 *Food science*, Aspen Publishers. Maryland
- Quinn, P. J. 1988. Effects of temperature on cell membranes. *Symp Soc Exp Biol*, Vol: 42, pp 237-258.
- Ratwatte, F. 1991. *Spice of Life - Cinnamon and Ceylon*
- Ravindran, P. N. & Babu, K. N. 2004. Introduction. In: Ravindran, P. N., Babu, K. N. & Shylaja, M. (eds.) *Cinnamon and Cassia*. New York: CRC Press, pp.1-13.
- Ravindran, P. N., Babu, K. N. & Shylaja, M. 2004. *Cinnamon and Cassia-The Genus Cinnamomum*, CRC Press. Washington D C
- Senanayake, U. M. & Wijesekera, R. O. B. 2004. Chemistry of cinnamon and cassia. In: Ravindran, P. N., Babu, K. N. & Shylaja, M. (eds.) *Cinnamon and Cassia*. New York: CRC Press, pp.80-120.
- Srikiatden, J. & Roberts, J. S. 2007. Moisture transfer in solid food materials: a review of mechanisms, models, and measurements. *International Journal of Food Properties*, Vol: 10: ,pp 739-778.
- Stanish, M. A., Schajer, G. S. & Kayihan, F. 1986. A mathematical model of drying for hygroscopic porous media. *AIChE Journal*, Vol: 32, pp 1301-1311.
- Wijesekera, R. O. B., Punnuchamy, S. & Jayawardhana, A. I. 1975. *Cinnamon*, Ceylon Institute of Scientific and Industrial Research.
- Yaldýza, O. & Ertekýna, C. 2001 Thin layer solar drying of some vegetables. *Drying Technology*, Vol: 19, pp 583-597.

APPENDIX A

DRAWING OF THE DRYER

APPENDIX B

GAS CHROMATOGRAPHY ANALYSIS RESULTS

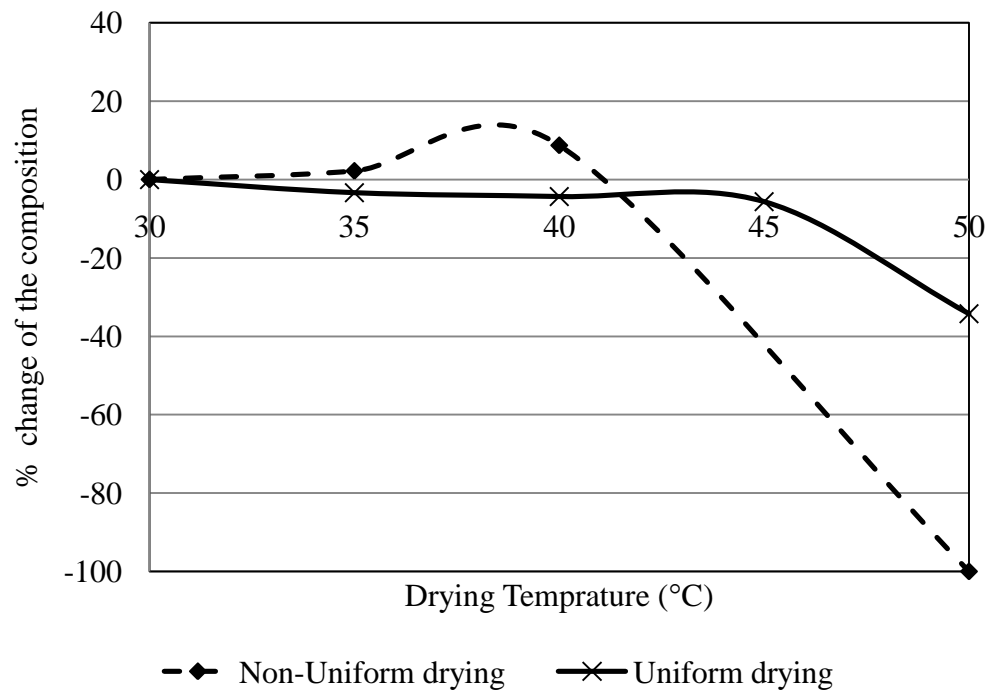


Figure B 1: Analysis of variation of Campene

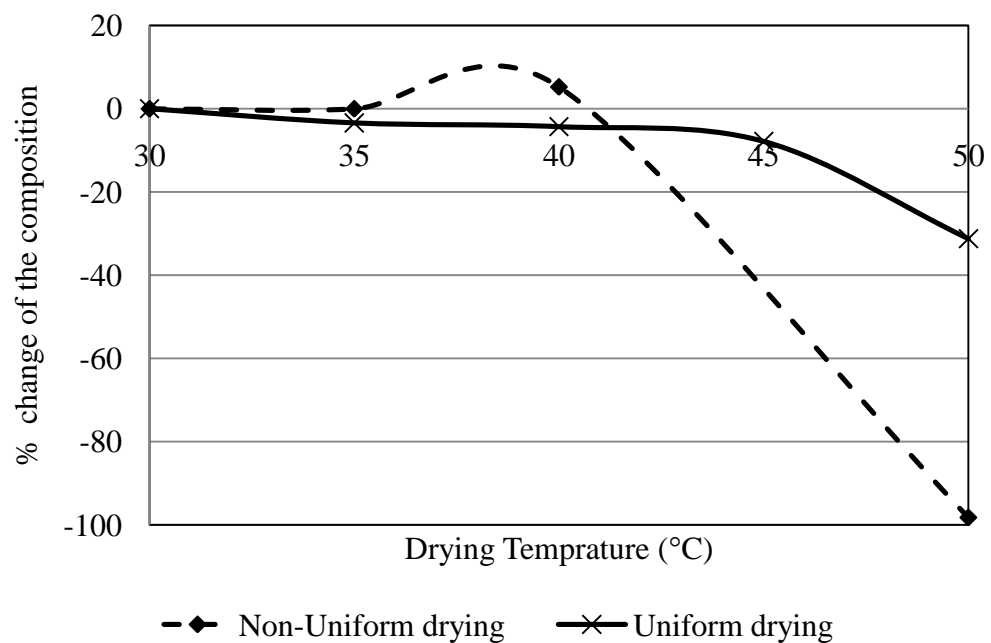


Figure B 2: Analysis of variation of β -pinene

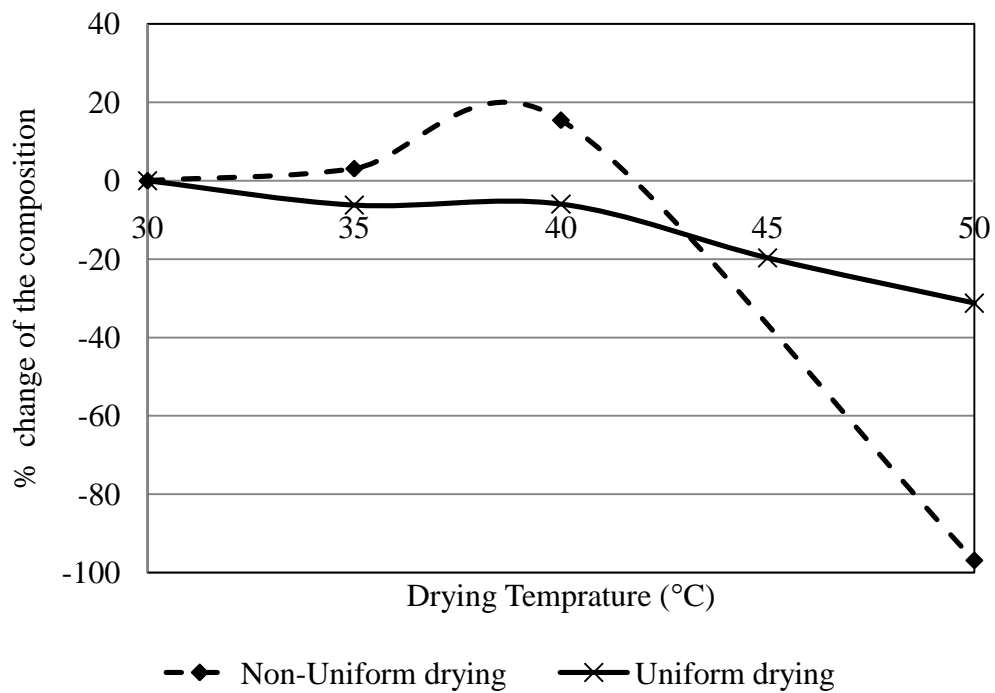
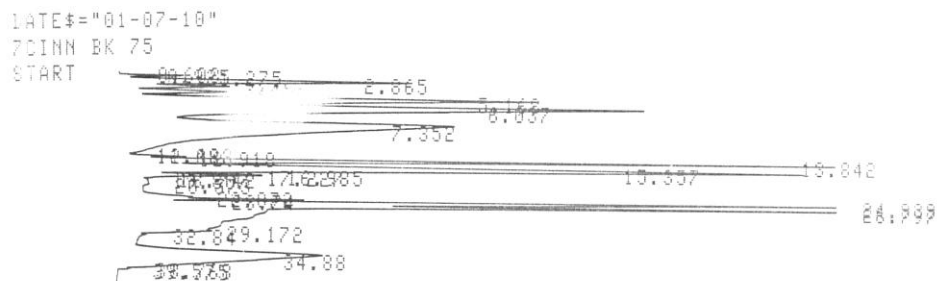


Figure B 3: Analysis of variation of Myrcene

APPENDIX C

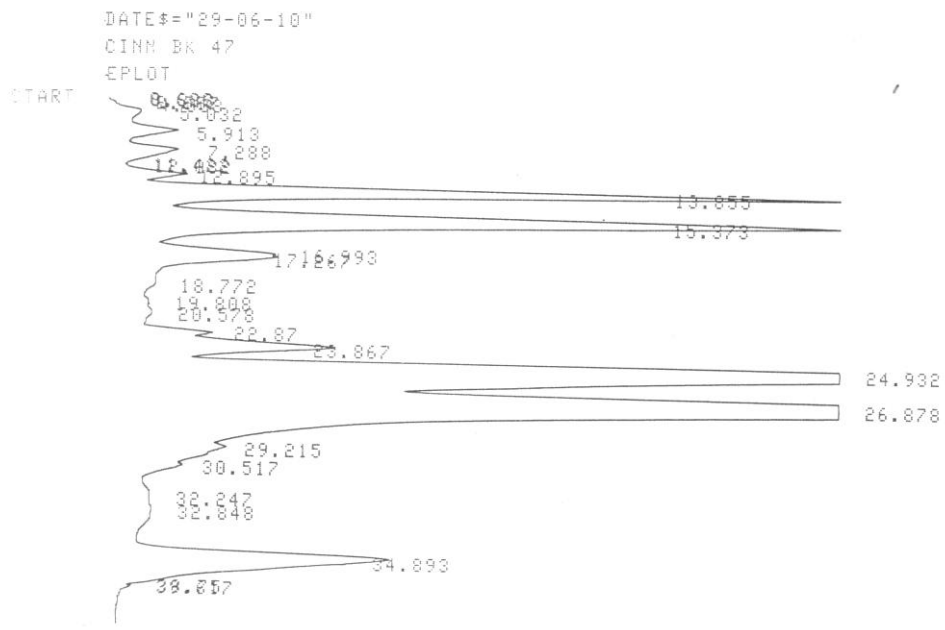
GC DATA SHEETS



CHROMATOPAC C-R6A
 SAMPLE NO 0
 REPORT NO 2775
 FILE METHOD 0 41

PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	1.275	17459			0.4729	
2	2.865	47985			1.2998	- α -Pinene
3	3.45	17262	V		0.4676	- Camphene
4	4.12	20884			0.5657	- β -Pinene
5	5.168	110725			2.9993	- Myrcene
6	6.037	147093	V		3.9844	- γ -Ceneol
7	7.352	92787			2.5134	
8	12.083	240			0.0065	
9	12.918	13541			0.3668	
10	13.842	281363			7.6214	- Linalol
11	15.357	217969			5.9043	- β -caryophellene
12	16.985	24574			0.6656	
13	17.227	31913	V		0.8644	
14	18.742	730			0.0198	
15	19.807	658			0.0178	
16	20.573	1648			0.0446	
17	22.872	17264			0.4676	
18	23.74	49810	V		1.3492	
19	24.838	1589187			43.0472	- Cinnamaldehyde
20	26.797	869668	V		23.5572	- Eugenol
21	29.172	7218			0.1955	
22	32.84	8582			0.2325	
23	34.88	120387			3.261	- Benzyl Benzoate
24	38.768	1851			0.0501	
25	39.575	928			0.0251	
TOTAL		3691726			100	

Figure C 1: Chromatogram of cinnamon oil, which was steam distilled in non-uniform drying at temperature of 35 °C



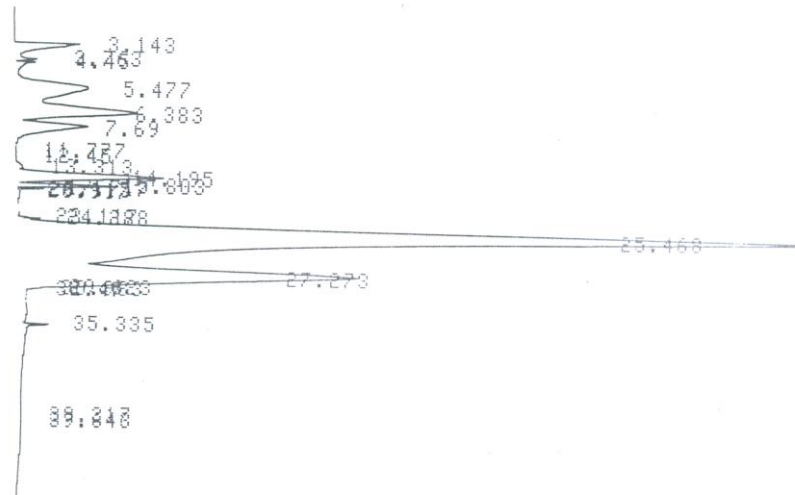
PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	4.008	540			0.0133	b-pnene
2	5.032	3732			0.0921	Myrcene
3	5.913	13237			0.3268	1-g-cineol
4	7.288	21203			0.5235	
5	12.082	265			0.0065	
6	12.895	14880			0.3674	
7	13.855	262502			6.4808	Linalool
8	15.373	237083			5.8533	b-caryophyllene
9	16.993	30081			0.7427	
10	17.267	35120	V		0.8671	
11	18.772	1042			0.0257	
12	19.808	1080			0.0267	
13	20.578	2185			0.0539	
14	22.87	21342			0.5269	
15	23.867	52701	V		1.3011	
16	24.932	2113063			52.1688	Cinnamaldehyde
17	26.878	1074653	V		26.5318	Eugenol
18	29.215	3558			0.0078	
19	30.517	2917			0.072	
20	32.247	1139			0.0281	
21	32.848	3334			0.0823	
22	34.893	151627			3.7435	Benzyl Benzoate
23	38.75	1980			0.0489	
24	39.617	1174			0.029	
TOTAL		4050437			100	

Figure C 2: Chromatogram of cinnamon oil, which was steam distilled in non-uniform drying at temperature of 50 °C

DATE#="16,03,11"

CINN BK 67

START

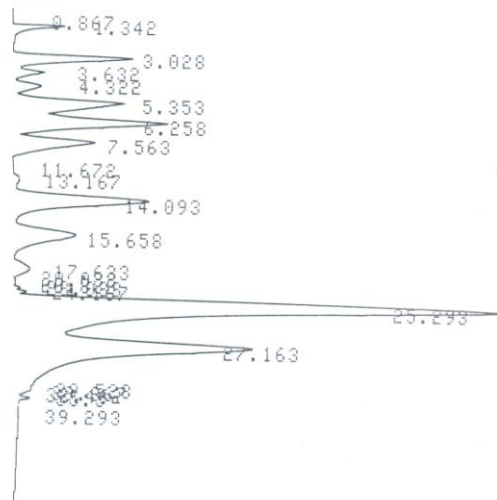


PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	3.143	10304			1.4992	- α -pinene
2	3.763	3023			0.4399	- Camphene
3	4.45	4170			0.6067	- β -pinene
4	5.477	20539			2.9885	- Myrcene
5	6.383	33040	V		4.8075	- 1-8-Cineol
6	7.69	19033			2.7694	
7	13.313	1800			0.2619	
8	14.195	39430			5.7372	- Linalool
9	15.803	35674			5.1908	- β -Caryophellene
10	17.717	10556			1.5359	
11	20.115	739			0.1076	
12	20.917	252			0.0366	
13	23.117	3569			0.5194	
14	24.288	4882			0.7103	
15	25.468	354988			51.6521	- Cinnamaldehyde
16	27.273	126077	V		18.3447	- Eugenol
17	29.623	756			0.1101	
18	30.983	607			0.0883	
19	32.47	1991			0.2897	
20	35.335	15837			2.3043	- Benzyl Benzoate
TOTAL		687267			100	

Figure C 3 :Chromatogram of cinnamon oil, which was steam distilled in uniform drying at temperature of 35 °C (sample 1)

DATE#="16,03,11"

CINN BK 42
START



CHROMATOPAC C-R6A
SAMPLE NO 0
REPORT NO 2810

FILE 0
METHOD 41

PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	1.342	6780			1.2559	
2	3.028	20480			3.7939	- α -pinene
3	3.632	4476			0.8291	- camphene
4	4.322	6595			1.2218	- β -pinene
5	5.353	34020			6.3023	- Myrcene
6	6.258	44006	V		8.1522	- 1-8 cineol
7	7.563	22246			4.1212	
8	13.167	1480			0.2742	
9	14.093	38607			7.1521	- Linalool
10	15.658	22460			4.1608	- β -caryophellene
11	17.633	7294			1.3512	
12	20.032	506			0.0937	
13	23.033	2610			0.4834	
14	24.167	3331			0.6172	
15	25.293	209193			38.7535	- cinnamaldehyde
16	27.163	102132	V		18.9202	- Eugenol
17	29.528	319			0.0592	
18	30.867	320			0.0592	
19	32.462	1405			0.2604	
20	35.3	9290			1.721	- Benzyl Benzoate
21	39.293	2253			0.4174	
TOTAL		539803			100	

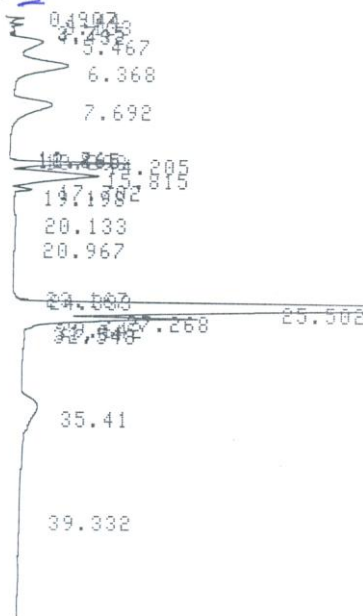
DATE#="16,03,11"
ERROR 2:ILLEGAL QUANTITY

Figure C 4: Chromatogram of cinnamon oil, which was steam distilled in uniform drying at 35 °C temperature (sample 2)

DATE\$="15,03,11"

CINN BK 59

START



CHROMATOPAC C-R6A
SAMPLE NO 0
REPORT NO 2807

FILE 0
METHOD 41

PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	1.44	2588			0.4938	
2	3.133	2248			0.4289	- α pinene
3	3.745	808			0.1542	- camphene
4	4.432	1298			0.2476	- β -pinene
5	5.467	6328			1.2074	- myrcene
6	6.368	12190			2.3258	- 1- β -cineol
7	7.692	11452			2.1851	
8	13.298	1500			0.2861	
9	14.205	31377			5.9866	- Linalool
10	15.815	29752			5.6765	- β -caryophellene
11	17.702	8635			1.6476	
12	20.133	687			0.131	
13	23.167	2213			0.4223	
14	24.333	3302			0.6299	
15	25.502	323020			61.6306	- cinnamaldehyde
16	27.268	73670	V		14.0558	- Eugenol
17	29.642	339			0.0648	
18	31.04	405			0.0772	
19	32.548	1486			0.2836	
20	35.41	10354			1.9756	- Benzyl-Benzate
21	39.332	470			0.0896	
TOTAL		524122			100	

Figure C 5: Chromatogram of cinnamon oil, which was steam distilled in uniform drying at 50 °C temperature (sample 1)

LATE#="16,03,11"

CINN BK 72

START



STOP

CHROMATOPAC C-R6A

FILE 0
METHOD 41

SAMPLE NO 0
REPORT NO 2813

PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	1.425	1002			0.1509	
2	3	21495			3.2382	- α -pinene
3	3.617	4707			0.709	- Camphene
4	4.35	7000			1.0545	- β -pinene
5	5.363	37203			5.6045	- Myrcene
6	6.278	47798	V		7.2005	- 1-B-Cineol
7	7.577	24315			3.663	
8	13.233	1678			0.2528	
9	14.145	44788			6.7471	- Linalool
10	15.76	28877			4.3502	- β -Caryophell
11	17.7	9188			1.3841	
12	20.097	594			0.0894	
13	23.133	2745			0.4135	
14	24.265	4095			0.6169	
15	25.413	293338			44.1897	- Cinnamaldehy
16	27.247	117843	V		17.7524	- Eugenol
17	29.6	310			0.0466	
18	30.942	432			0.065	
19	32.527	1906			0.2872	
20	35.362	11793			1.7765	- Benzyl Benzo
21	39.333	2708			0.4079	
TOTAL		663815			100	

Figure C 6: Chromatogram of cinnamon oil, which was steam distilled in uniform drying at 50 °C temperature (sample 2)