

**BOND BEHAVIOUR OF ELEVATED TEMPERATURE CURED
BOND BETWEEN CFRP AND CONCRETE SUBJECTED TO
LONG TERM EXPOSURE OF LOW ACIDITY**

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April, 2023

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The Research Thesis was submitted in partial fulfilment of the requirements for the Degree of
Master of Science in Structural Engineering Design

Supervised by Prof. (Mrs) J.C.P.H. Gamage

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April, 2023

DECLARATION

“I declare that this is my own work and this thesis does not incorporate without acknowledgement any material previously submitted for a Degree or Diploma in any university or institute of higher learning and to the best of my knowledge and belief it does not contain any material previously published or written by another person except where the acknowledgement is made in the text.

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Signature of the supervisor:

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Date: April 4, 2023

Prof. (Mrs) J.C.P.H. Gamage

ABSTRACT

Rehabilitation and strengthening of infrastructures has become important in Structural Engineering as it is cost effective than newly construction and rebuilding due to the increasing prices of the global market and expensive workmanship. For the concrete members with external strengthening using CFRP under aggressive environmental conditions, the bond between the CFRP and the concrete surface significantly affects the strength of externally strengthened concrete members. Thus, it is essential to investigate the overall response of the concrete members externally strengthened with CFRP that exposed to different environmental conditions. As a side effect of heavy industrialization, it releases toxic gases in environment and contributes to produce acid rains. Further, lots of concrete structures in these areas that often included sulphuric acid are exposed to acid rain erosion. Generally, exposing concrete in acid environments is the main debate about durability of concrete structures. On the other hand, deterioration of sewer pipes and waste water purification structures attacked by sulphuric acid is a global challenge which already have lots of economic concerns all around the world.

Limited research studies have been carried out on the behaviour of CFRP-concrete composite under long term exposure to acidic environment. Moreover, lack of research data and design guidelines adversely effect on popularization and application. When the glass transition temperature (T_g) of adhesive bond is comparatively higher than the environmental temperature, the resistance of the bond to the aggressive environment increases. Hence, this research is an attempt to study the bond behaviour of elevated temperature cured bond between CFRP and concrete subjected to long term exposure of low acidity.

In this study, an experiment was conducted on elevated temperature cured bond between CFRP and concrete subjected to long term exposure to the low acidic solution in order to investigate a suitable curing technique to improve the stability of bond between CFRP and concrete. Ambient condition was used as the reference and low acidic solution of pH 5 value was used as an experimental corrosive medium. Elevated temperatures of 65°C and 75°C was used as the different curing condition and exposure periods were 15 days, 30 days and 90 days.

ACKNOWLEDGEMENT

I would first like to express my sincere appreciation to my supervisor, Prof. (Mrs) J.C.P.H. Gamage who offered me this valuable opportunity to carry out and complete this research work. Also, I am grateful for her excellent guidance throughout the research study. I would like to express my gratitude to Dr. K. Baskaran and Dr. H.G.H. Damruwan, the research coordinators, for the motivation and guidance they gave me to complete the thesis.

I would like to acknowledge the Department of Civil Engineering of University of Moratuwa, to provide me the opportunity for studying the Master of Science Degree Program in Structural Engineering Design. I would like to express my sincere appreciation to all the staff members of this M.Sc. Degree program for their encouragement and guidance to complete my M.Sc. Degree in successful manner.

I like to express my sincere thanks and appreciation to Eng. Thushanthan Kannan who assisted me by sharing his knowledge, experience and also in experimental works.

Furthermore, I wish to acknowledge senior Engineers of CECB for granting permission to carry out my Master of Engineering Degree Program.

Last but not least, I offer my heartfelt gratitude to my family members for their dedication and encouragement as always to succeed in the M.Sc degree programme.

Finally, I wish to acknowledge my friends, colleagues and all others who helped me in various ways to complete this research work.

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LIST OF ABBREVIATIONS

Abbreviation	Description
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C40	Characteristic cube compressive strength is 40 N/mm ²
C40/50	Characteristic cylinder compressive strength is 40 N/mm ² and characteristic cube compressive strength is 50 N/mm ²
C60	Characteristic cube compressive strength is 60 N/mm ²
CFRP	Carbon Fiber Reinforced Polymer
CFS	Carbon Fibre Sheets
EBR	Externally Bonded Reinforcement
EBROG	Externally Bonded Reinforcement On Grooves
FRP	Fiber Reinforced Plastic
RC	Reinforced Concrete
UV	Ultraviolet

LIST OF SYMBOLS

Symbol	Description	
T_g	Glass transition temperature	°C