

REFERENCES

- Adulyasak, Y., & Jaillet, P. (2015). Models and Algorithms for Stochastic and Robust Vehicle Routing with Deadlines. *Https://Doi.Org/10.1287/Trsc.2014.0581*, 50(2), 608–626. <https://doi.org/10.1287/TRSC.2014.0581>
- Ahmadi-Javid, A., & Seddighi, A. H. (2013). A location-routing problem with disruption risk. *Transportation Research Part E: Logistics and Transportation Review*, 53(1), 63–82. <https://doi.org/10.1016/J.TRE.2013.02.002>
- Ahmadizar, F., Zeynivand, M., & Arkat, J. (2015). Two-level vehicle routing with cross-docking in a three-echelon supply chain: A genetic algorithm approach. *Applied Mathematical Modelling*, 39(22), 7065–7081. <https://doi.org/10.1016/J.APM.2015.03.005>
- Anderberg, M. R. (1973). *Análise de cluster para aplicativos*. 373.
- Andres Figliozzi, M. (2012). The time dependent vehicle routing problem with time windows: Benchmark problems, an efficient solution algorithm, and solution characteristics. *Transportation Research Part E: Logistics and Transportation Review*, 48(3), 616–636. <https://doi.org/10.1016/J.TRE.2011.11.006>
- Arab, R., Ghaderi, S. F., & Tavakkoli-Moghaddam, R. (2018). Bi-objective inventory routing problem with backhauls under transportation risks: two meta-heuristics. *Https://Doi.Org/10.1080/19427867.2018.1533624*, 12(2), 113–129. <https://doi.org/10.1080/19427867.2018.1533624>
- Archetti, C., & Peirano, L. (2020). Air intermodal freight transportation: The freight forwarder service problem. *Omega (United Kingdom)*, 94. <https://doi.org/10.1016/J.OMEGA.2019.02.009>
- Archetti, C., Savelsbergh, M. W. P., & Grazia Speranza, M. (2008). To split or not to split: That is the question. *Transportation Research Part E: Logistics and Transportation Review*, 44(1), 114–123. <https://doi.org/10.1016/J.TRE.2006.04.003>

- Bae, H., & Moon, I. (2016). Multi-depot vehicle routing problem with time windows considering delivery and installation vehicles. *Applied Mathematical Modelling*, 40(13–14), 6536–6549. <https://doi.org/10.1016/J.APM.2016.01.059>
- Beheshtinia, M. A., Salmabadi, N., & Rahimi, S. (2021). A robust possibilistic programming model for production-routing problem in a three-echelon supply chain. *Journal of Modelling in Management*, 16(4), 1328–1357. <https://doi.org/10.1108/JM2-06-2020-0162>
- Beifert, A. (2016). Role of Air Cargo and Road Feeder Services for Regional Airports - Case Studies from the Baltic Sea Region. *Transport and Telecommunication*, 17(2), 87–99. <https://doi.org/10.1515/TTJ-2016-0008>
- Bektaş, T., & Laporte, G. (2011). The Pollution-Routing Problem. *Transportation Research Part B: Methodological*, 45(8), 1232–1250. <https://doi.org/10.1016/J.TRB.2011.02.004>
- Bellmore, M., & Nemhauser, G. L. (1976). *The Traveling Salesman Problem: A Survey*. 443–448. https://doi.org/10.1007/978-3-642-51565-1_136
- Beraldi, P., Bruni, M. E., Laganà, D., & Musmanno, R. (2015). The mixed capacitated general routing problem under uncertainty. *European Journal of Operational Research*, 240(2), 382–392. <https://doi.org/10.1016/J.EJOR.2014.07.023>
- Bertazzi, L., Coelho, L. C., de Maio, A., & Laganà, D. (2019). A matheuristic algorithm for the multi-depot inventory routing problem. *Transportation Research Part E: Logistics and Transportation Review*, 122, 524–544. <https://doi.org/10.1016/J.TRE.2019.01.005>
- Bezerra, S. N., de Souza, S. R., & Souza, M. J. F. (2018). A GVNS Algorithm for Solving the Multi-Depot Vehicle Routing Problem. *Electronic Notes in Discrete Mathematics*, 66, 167–174. <https://doi.org/10.1016/J.ENDM.2018.03.022>
- Blashfield, R. K., & Aldenderfer, M. S. (1988). The Methods and Problems of Cluster Analysis. *Handbook of Multivariate Experimental Psychology*, 447–473. https://doi.org/10.1007/978-1-4613-0893-5_14

- Bodin, L. D. (1975). A taxonomic structure for vehicle routing and scheduling problems. *Computers and Urban Society*, 1(1), 11–29. [https://doi.org/10.1016/0305-7097\(75\)90003-4](https://doi.org/10.1016/0305-7097(75)90003-4)
- Bombelli, A., Santos, B. F., & Tavasszy, L. (2020). Analysis of the air cargo transport network using a complex network theory perspective. *Transportation Research Part E: Logistics and Transportation Review*, 138, 101959. <https://doi.org/10.1016/J.TRE.2020.101959>
- Brandão de Oliveira, H. C., & Vasconcelos, G. C. (2010). A hybrid search method for the vehicle routing problem with time windows. *Annals of Operations Research*, 180(1), 125–144. <https://doi.org/10.1007/S10479-008-0487-Y>
- Brandão, J. C. S., & Mercer, A. (2017). The multi-trip vehicle routing problem. *https://Doi.Org/10.1057/Palgrave.Jors.2600595*, 49(8), 799–805. <https://doi.org/10.1057/PALGRAVE.JORS.2600595>
- Bulhões, T., Sadykov, R., & Uchoa, E. (2018). A branch-and-price algorithm for the Minimum Latency Problem. *Computers & Operations Research*, 93, 66–78. <https://doi.org/10.1016/J.COR.2018.01.016>
- Caceres-Cruz, J., Arias, P., Guimarans, D., Riera, D., & Juan, A. A. (2014). Rich Vehicle Routing Problem. *ACM Computing Surveys (CSUR)*, 47(2). <https://doi.org/10.1145/2666003>
- Chang, M. S. (2011). A vehicle routing problem with time windows and stochastic demands. *Http://Dx.Doi.Org/10.1080/02533839.2005.9671048*, 28(5), 783–794. <https://doi.org/10.1080/02533839.2005.9671048>
- Chang, P. Y., Chen, K., & Lin, H. Y. (2010). Determining optimal convenient store location in logistics network with consideration of transshipment cost. *40th International Conference on Computers and Industrial Engineering: Soft Computing Techniques for Advanced Manufacturing and Service Systems, CIE40 2010*. <https://doi.org/10.1109/ICCIE.2010.5668202>

- Chen, L., Hà, M. H., Langevin, A., & Gendreau, M. (2014). Optimizing road network daily maintenance operations with stochastic service and travel times. *Transportation Research Part E: Logistics and Transportation Review*, *64*, 88–102. <https://doi.org/10.1016/J.TRE.2014.02.002>
- Cheung, R. K., & Hang, D. D. (2010). Multi-attribute label matching algorithms for vehicle routing problems with time windows and backhauls. *Http://Dx.Doi.Org/10.1080/07408170304371*, *35*(3), 191–205. <https://doi.org/10.1080/07408170304371>
- Christiansen, C. H., & Lysgaard, J. (2007). A branch-and-price algorithm for the capacitated vehicle routing problem with stochastic demands. *Operations Research Letters*, *35*(6), 773–781. <https://doi.org/10.1016/J.ORL.2006.12.009>
- Clarke, G., & Wright, J. W. (1964a). Scheduling of Vehicles from a Central Depot to a Number of Delivery Points. *Operations Research*, *12*(4), 568–581. <https://doi.org/10.1287/OPRE.12.4.568>
- Clarke, G., & Wright, J. W. (1964b). Scheduling of Vehicles from a Central Depot to a Number of Delivery Points. *Https://Doi.Org/10.1287/Opre.12.4.568*, *12*(4), 568–581. <https://doi.org/10.1287/OPRE.12.4.568>
- Coene, S., Arnout, A., & Spieksma, F. C. R. (2017). On a periodic vehicle routing problem. *Https://Doi.Org/10.1057/Jors.2009.154*, *61*(12), 1719–1728. <https://doi.org/10.1057/JORS.2009.154>
- Cohen, A. P., Shaheen, S. A., & Farrar, E. M. (2021). Urban Air Mobility: History, Ecosystem, Market Potential, and Challenges. *IEEE Transactions on Intelligent Transportation Systems*, *22*(9), 6074–6087. <https://doi.org/10.1109/TITS.2021.3082767>
- Crainic, T. G., Perboli, G., Mancini, S., & Tadei, R. (2010). Two-Echelon Vehicle Routing Problem: A satellite location analysis. *Procedia - Social and Behavioral Sciences*, *2*(3), 5944–5955. <https://doi.org/10.1016/J.SBSPRO.2010.04.009>

- Crevier, B., Cordeau, J. F., & Laporte, G. (2007). The multi-depot vehicle routing problem with inter-depot routes. *European Journal of Operational Research*, *176*(2), 756–773. <https://doi.org/10.1016/J.EJOR.2005.08.015>
- Cullen, F. H., Jarvis, J. J., & Ratliff, H. D. (1981). Set partitioning based heuristics for interactive routing. *Networks*, *11*(2), 125–143. <https://doi.org/10.1002/NET.3230110206>
- Dantzig, G. B., & Ramser, J. H. (1959a). The Truck Dispatching Problem. *Management Science*, *6*(1), 80–91. <https://doi.org/10.1287/MNSC.6.1.80>
- Dantzig, G. B., & Ramser, J. H. (1959b). The Truck Dispatching Problem. <Http://Dx.Doi.Org/10.1287/Mnsc.6.1.80>, *6*(1), 80–91. <https://doi.org/10.1287/MNSC.6.1.80>
- Debbage, K., & Debbage, N. (2021). Air Freight Logistics. *International Encyclopedia of Transportation*, 361–368. <https://doi.org/10.1016/B978-0-08-102671-7.10270-2>
- Demir, A. S. (2022). Modeling and forecasting of CO2 emissions resulting from air transport with genetic algorithms: the United Kingdom case. *Theoretical and Applied Climatology*, *150*(1), 777–785. <https://doi.org/10.1007/S00704-022-04203-4/FIGURES/9>
- Derigs, U., Kurowsky, R., & Vogel, U. (2011). Solving a real-world vehicle routing problem with multiple use of tractors and trailers and EU-regulations for drivers arising in air cargo road feeder services. *European Journal of Operational Research*, *213*(1), 309–319. <https://doi.org/10.1016/J.EJOR.2011.03.032>
- Derigs, U., & Reuter, K. (2017). A simple and efficient tabu search heuristic for solving the open vehicle routing problem. <Https://Doi.Org/10.1057/Jors.2008.107>, *60*(12), 1658–1669. <https://doi.org/10.1057/JORS.2008.107>
- Desrochers, M., Desrosiers, J., & Solomon, M. (1992). A New Optimization Algorithm for the Vehicle Routing Problem with Time Windows.

<https://doi.org/10.1287/Opres.40.2.342>, 40(2), 342–354.
<https://doi.org/10.1287/OPRE.40.2.342>

- Drexl, M., & Schneider, M. (2015). A survey of variants and extensions of the location-routing problem. *European Journal of Operational Research*, 241(2), 283–308. <https://doi.org/10.1016/J.EJOR.2014.08.030>
- Dursun, Ö. O., & Özger, A. (2022). Multi-depot heterogeneous fleet vehicle routing problem with time windows: Airline and roadway integrated routing. *International Journal of Industrial Engineering Computations*, 13(3), 435–456. <https://doi.org/10.5267/J.IJIEC.2022.1.001>
- el Hassani, A. H., Bouhafis, L., & Koukam, A. (2008). A Hybrid Ant Colony System Approach for the Capacitated Vehicle Routing Problem and the Capacitated Vehicle Routing Problem with Time Windows. *Vehicle Routing Problem*. <https://doi.org/10.5772/5640>
- Elalouf, A., Tsadikovich, D., & Hovav, S. (2021). A simulation-based approach for improving the clinical blood sample supply chain. *Health Care Management Science*, 24(1), 216–233. <https://doi.org/10.1007/S10729-020-09534-0>
- Errico, F., Desaulniers, G., Gendreau, M., Rei, W., & Rousseau, L. M. (2016). A priori optimization with recourse for the vehicle routing problem with hard time windows and stochastic service times. *European Journal of Operational Research*, 249(1), 55–66. <https://doi.org/10.1016/J.EJOR.2015.07.027>
- Fang, Z., & Mao, J. (2020). Energy-Efficient Elevating Transfer Vehicle Routing for Automated Multi-Level Material Handling Systems. *IEEE Transactions on Automation Science and Engineering*, 17(3), 1107–1123. <https://doi.org/10.1109/TASE.2019.2921631>
- Feillet, D., Garaix, T., Lehuédé, F., Péton, O., & Quadri, D. (2014). A new consistent vehicle routing problem for the transportation of people with disabilities. *Networks*, 63(3), 211–224. <https://doi.org/10.1002/NET.21538>

- Fu, C. H. (2013). Combined optimization of fixed-partition and integral-ratio horizon policy for the three-echelon inventory routing problem. *Journal of Applied Sciences*, 13(12), 2239–2245. <https://doi.org/10.3923/JAS.2013.2239-2245>
- Gardiner, J., & Ison, S. (2007). *Literature Review on air freight growth Client: Sustainable Development Commission*.
- Gelhausen, M. C., Berster, P., & Wilken, D. (2013). Do airport capacity constraints have a serious impact on the future development of air traffic? *Journal of Air Transport Management*, 28, 3–13. <https://doi.org/10.1016/J.JAIRTRAMAN.2012.12.004>
- Gendreau, M., & Rei, W. (2007). *Local branching cuts for the 0-1 integer L-Shaped algorithm*. https://www.academia.edu/16736364/Local_branching_cuts_for_the_0_1_integer_L_Shaped_algorithm
- Giallanza, A., & Puma, G. L. (2020). Fuzzy green vehicle routing problem for designing a three echelons supply chain. *Journal of Cleaner Production*, 259. <https://doi.org/10.1016/J.JCLEPRO.2020.120774>
- Goetschalckx, M., & Jacobs-Blecha, C. (1989). The vehicle routing problem with backhauls. *European Journal of Operational Research*, 42(1), 39–51. [https://doi.org/10.1016/0377-2217\(89\)90057-X](https://doi.org/10.1016/0377-2217(89)90057-X)
- Gounaris, C. E., Wiesemann, W., & Floudas, C. A. (2013). The Robust Capacitated Vehicle Routing Problem Under Demand Uncertainty. <https://doi.org/10.1287/Opre.1120.1136>, 61(3), 677–693. <https://doi.org/10.1287/OPRE.1120.1136>
- Grangier, P., Gendreau, M., Lehuédé, F., & Rousseau, L. M. (2016). An adaptive large neighborhood search for the two-echelon multiple-trip vehicle routing problem with satellite synchronization. *European Journal of Operational Research*, 254(1), 80–91. <https://doi.org/10.1016/J.EJOR.2016.03.040>

- Gromicho, J., van Hoorn, J. J., Kok, A. L., & Schutten, J. M. J. (2012). Restricted dynamic programming: A flexible framework for solving realistic VRPs. *Computers & Operations Research*, 39(5), 902–909. <https://doi.org/10.1016/J.COR.2011.07.002>
- Guastaroba, G., Speranza, M. G., & Vigo, D. (2016). Intermediate facilities in freight transportation planning: A survey. *Transportation Science*, 50(3), 763–789. <https://doi.org/10.1287/TRSC.2015.0631>
- Guastaroba, G., Speranza, M. G., Vigo, D., Guastaroba, G., Speranza, M. G., & Vigo, D. (2016). Intermediate Facilities in Freight Transportation Planning: A Survey. *Transportation Science*, 50(3), 763–789. <https://doi.org/10.1287/TRSC.2015.0631>
- Häckel, S., & Dippold, P. (2009). The Bee Colony-inspired Algorithm (BCiA): A two-stage approach for solving the vehicle routing problem with time windows. *Proceedings of the 11th Annual Genetic and Evolutionary Computation Conference, GECCO-2009*, 25–32. <https://doi.org/10.1145/1569901.1569906>
- Hashemi, L., Mahmoodi, A., Jasemi, M., Millar, R. C., & Laliberté, J. (2022). Designing a locating-routing three-echelon supply chain network under uncertainty. *International Journal of Intelligent Computing and Cybernetics*. <https://doi.org/10.1108/IJICC-08-2021-0163>
- Haugland, D., Ho, S. C., & Laporte, G. (2007). Designing delivery districts for the vehicle routing problem with stochastic demands. *European Journal of Operational Research*, 180(3), 997–1010. <https://doi.org/10.1016/J.EJOR.2005.11.070>
- Ho, W., Ho, G. T. S., Ji, P., & Lau, H. C. W. (2008). A hybrid genetic algorithm for the multi-depot vehicle routing problem. *Engineering Applications of Artificial Intelligence*, 21, 548–557. <https://doi.org/10.1016/j.engappai.2007.06.001>
- Hsu, C. I., Hung, S. F., & Li, H. C. (2007). Vehicle routing problem with time-windows for perishable food delivery. *Journal of Food Engineering*, 80(2), 465–475. <https://doi.org/10.1016/J.JFOODENG.2006.05.029>

- Hu, W., Mao, J., & Wei, K. (2017). Energy-efficient rail guided vehicle routing for two-sided loading/unloading automated freight handling system. *European Journal of Operational Research*, 258(3), 943–957. <https://doi.org/10.1016/J.EJOR.2016.09.001>
- Huang, K., Lu, C., & Lian, M. (2018). Research on modeling and algorithm for three-echelon location-routing problem. *Xitong Gongcheng Lilun Yu Shijian/System Engineering Theory and Practice*, 38(3), 743–754. [https://doi.org/10.12011/1000-6788\(2018\)03-0743-12](https://doi.org/10.12011/1000-6788(2018)03-0743-12)
- Imran, A., Salhi, S., & Wassan, N. A. (2009). A variable neighborhood-based heuristic for the heterogeneous fleet vehicle routing problem. *European Journal of Operational Research*, 197(2), 509–518. <https://doi.org/10.1016/J.EJOR.2008.07.022>
- Jabali, O., Rei, W., Gendreau, M., & Laporte, G. (2014). Partial-route inequalities for the multi-vehicle routing problem with stochastic demands. *Discrete Applied Mathematics*, 177, 121–136. <https://doi.org/10.1016/J.DAM.2014.05.040>
- Kaboudani, Y., Ghodsypour, S. H., Kia, H., & Shahmardan, A. (2020). Vehicle routing and scheduling in cross docks with forward and reverse logistics. *Operational Research*, 20(3), 1589–1622. <https://doi.org/10.1007/S12351-018-0396-Z>
- Kchaou Boujelben, M., Gicquel, C., & Minoux, M. (2014). A distribution network design problem in the automotive industry: MIP formulation and heuristics. *Computers & Operations Research*, 52(PART A), 16–28. <https://doi.org/10.1016/J.COR.2014.07.007>
- Kchaou-Beljeben, M., Gicquel, C., & Minoux, M. (n.d.). *A distribution network design problem in the automotive industry: MIP formulation and heuristics*.
- Kenyon, A. S., & Morton, D. P. (2003). Stochastic Vehicle Routing with Random Travel Times. <https://doi.org/10.1287/Trsc.37.1.69.12820>, 37(1), 69–82. <https://doi.org/10.1287/TRSC.37.1.69.12820>

- Khan, N., Hassan, A. U., Fahad, S., & Naushad, M. (2020). Factors Affecting Tourism Industry and Its Impacts on Global Economy of the World. *SSRN Electronic Journal*. <https://doi.org/10.2139/SSRN.3559353>
- Kim, G., Ong, Y. S., Heng, C. K., Tan, P. S., & Zhang, N. A. (2015). City Vehicle Routing Problem (City VRP): A Review. *Undefined*, *16*(4), 1654–1666. <https://doi.org/10.1109/TITS.2015.2395536>
- Knight, K. W., & Hofer, J. P. (1968). Vehicle Scheduling with Timed and Connected Calls: A Case Study. *Journal of the Operational Research Society* *19*:3, *19*(3), 299–310. <https://doi.org/10.1057/JORS.1968.73>
- Konstantakopoulos, G. D., Gayialis, S. P., Kechagias, E. P., Papadopoulos, G. A., & Tatsiopoulou, I. P. (2021). An algorithmic approach for sustainable and collaborative logistics: A case study in Greece. *International Journal of Information Management Data Insights*, *1*(1), 100010. <https://doi.org/10.1016/J.IJIMEI.2021.100010>
- Kritikos, M. N., & Ioannou, G. (2010). The balanced cargo vehicle routing problem with time windows. *International Journal of Production Economics*, *123*(1), 42–51. <https://doi.org/10.1016/J.IJPE.2009.07.006>
- Labadie, Nacima. (2015). *Metaheuristics for vehicle routing problems*. <https://www.wiley.com/en-us/Metaheuristics+for+Vehicle+Routing+Problems-p-9781119136781>
- Lahyani, R., Khemakhem, M., & Semet, F. (2015). Rich vehicle routing problems: From a taxonomy to a definition. *European Journal of Operational Research*, *241*(1), 1–14. <https://doi.org/10.1016/J.EJOR.2014.07.048>
- Laporte, G., Louveaux, F. v., & van Hamme, L. (2002a). An Integer L-Shaped Algorithm for the Capacitated Vehicle Routing Problem with Stochastic Demands. *Https://Doi.Org/10.1287/Opres.50.3.415.7751*, *50*(3), 415–423. <https://doi.org/10.1287/OPRE.50.3.415.7751>

- Laporte, G., Louveaux, F. v., & van Hamme, L. (2002b). An Integer L-Shaped Algorithm for the Capacitated Vehicle Routing Problem with Stochastic Demands. *Https://Doi.Org/10.1287/Opre.50.3.415.7751*, 50(3), 415–423. <https://doi.org/10.1287/OPRE.50.3.415.7751>
- Laporte, G., Musmanno, R., & Vocaturo, F. (2009). An Adaptive Large Neighbourhood Search Heuristic for the Capacitated Arc-Routing Problem with Stochastic Demands. *Https://Doi.Org/10.1287/Trsc.1090.0290*, 44(1), 125–135. <https://doi.org/10.1287/TRSC.1090.0290>
- Laporte, G., Nobert, Y., & Taillefer, S. (1988). Solving a Family of Multi-Depot Vehicle Routing and Location-Routing Problems. *Https://Doi.Org/10.1287/Trsc.22.3.161*, 22(3), 161–172. <https://doi.org/10.1287/TRSC.22.3.161>
- Lefever, W., Aghezzaf, E. H., Hadj-Hamou, K., & Penz, B. (2018). Analysis of an improved branch-and-cut formulation for the Inventory-Routing Problem with Transshipment. *Computers & Operations Research*, 98, 137–148. <https://doi.org/10.1016/J.COR.2018.05.023>
- Lei, H., Laporte, G., & Guo, B. (2011a). A generalized variable neighborhood search heuristic for the capacitated vehicle routing problem with stochastic service times. *TOP 2011 20:1*, 20(1), 99–118. <https://doi.org/10.1007/S11750-011-0188-6>
- Lei, H., Laporte, G., & Guo, B. (2011b). The capacitated vehicle routing problem with stochastic demands and time windows. *Computers & Operations Research*, 38(12), 1775–1783. <https://doi.org/10.1016/J.COR.2011.02.007>
- Li, H., Bai, M., Wang, H., & Jian, X. (2019). The Truck Routing and Aircraft Assignment Problem with Time Windows. *CICTP 2019: Transportation in China - Connecting the World - Proceedings of the 19th COTA International Conference of Transportation Professionals*, 4575–4587. <https://doi.org/10.1061/9780784482292.395>

- Li, J., Wang, R., Li, T., Lu, Z., & Pardalos, P. M. (2018). Benefit analysis of shared depot resources for multi-depot vehicle routing problem with fuel consumption. *Transportation Research Part D: Transport and Environment*, 59, 417–432. <https://doi.org/10.1016/j.trd.2018.01.026>
- Lin, C., Choy, K. L., Ho, G. T. S., Chung, S. H., & Lam, H. Y. (2014). Survey of Green Vehicle Routing Problem: Past and future trends. *Expert Systems with Applications*, 41(4), 1118–1138. <https://doi.org/10.1016/J.ESWA.2013.07.107>
- Lin, C. K. Y., & Kwok, R. C. W. (2006). Multi-objective metaheuristics for a location-routing problem with multiple use of vehicles on real data and simulated data. *European Journal of Operational Research*, 175(3), 1833–1849. <https://doi.org/10.1016/J.EJOR.2004.10.032>
- Lin, S. W., Yu, V. F., & Chou, S. Y. (2010). A note on the truck and trailer routing problem. *Expert Systems with Applications*, 37(1), 899–903. <https://doi.org/10.1016/J.ESWA.2009.06.077>
- Luiz Usberti, F., Morelato França, P., & França, A. L. M. (2013). GRASP with evolutionary path-relinking for the capacitated arc routing problem. *Computers & Operations Research*, 40(12), 3206–3217. <https://doi.org/10.1016/J.COR.2011.10.014>
- Madsen, O. B. G. (1983). Methods for solving combined two level location-routing problems of realistic dimensions. *European Journal of Operational Research*, 12(3), 295–301. [https://doi.org/10.1016/0377-2217\(83\)90199-6](https://doi.org/10.1016/0377-2217(83)90199-6)
- Mancini, S. (2017). The Hybrid Vehicle Routing Problem. *Transportation Research Part C: Emerging Technologies*, 78, 1–12. <https://doi.org/10.1016/J.TRC.2017.02.004>
- Meliani, Y., Elhaq, S. L., Hani, Y., & Mhamedi, A. el. (2019). Tabu Search for urban freight VRP: Fundamental aspects and parameters tuning evaluation. *International Colloquium on Logistics and Supply Chain Management, LOGISTIQUA 2019*. <https://doi.org/10.1109/LOGISTIQUA.2019.8907263>

- Melnyk, M. v., & Мельник, М. В. (2020). *Organization of sale of logistics operator services*. <https://er.nau.edu.ua/handle/NAU/49872>
- Memedovic, O., Ojala, L., Rodrigue, J. P., & Naula, T. (2008). Fuelling the global value chains: what role for logistics capabilities? *International Journal of Technological Learning, Innovation and Development*, 1(3), 353–374. <https://doi.org/10.1504/IJTLID.2008.019978>
- Min, H. (1989). THE MULTIPLE VEHICLE ROUTING PROBLEM WITH SIMULTANEOUS DELIVERY AND PICK-UP POINTS. *Transportation Research Part A: Policy and Practice*, 23A(5).
- Montané, F. A. T., & Galvão, R. D. (2006). A tabu search algorithm for the vehicle routing problem with simultaneous pick-up and delivery service. *Computers & Operations Research*, 33(3), 595–619. <https://doi.org/10.1016/J.COR.2004.07.009>
- Mousavi, S. M., Tavakkoli-Moghaddam, R., & Jolai, F. (2013). A possibilistic programming approach for the location problem of multiple cross-docks and vehicle routing scheduling under uncertainty. *Engineering Optimization*, 45(10), 1223–1249. <https://doi.org/10.1080/0305215X.2012.729053>
- Nadizadeh, A., & Hosseini Nasab, H. (2014). Solving the dynamic capacitated location-routing problem with fuzzy demands by hybrid heuristic algorithm. *European Journal of Operational Research*, 238(2), 458–470. <https://doi.org/10.1016/J.EJOR.2014.04.012>
- Nguyen, H. van, & Phung, P. P. (2021). Adaptive inertia weight particle swarm optimisation for a multi-objective capacitated vehicle routing problem with time window in air freight forwarding. *International Journal of Logistics Systems and Management*, 40(3), 423–442. <https://doi.org/10.1504/ijlsm.2021.120251>
- Nikfarjam, A., & Moosavi, A. (2021). An integrated (1, T) inventory policy and vehicle routing problem under uncertainty: an accelerated Benders decomposition algorithm. *Transportation Letters*, 13(2), 104–124. <https://doi.org/10.1080/19427867.2020.1714843>

- Panova, Y., Hilletoft, P., Panova, A., & Hongsheng, X. (2020). Application of the Just-In-Time Approach to a Third-Generation Port. *Operations and Supply Chain Management: An International Journal*, 13(3), 279–293. <https://doi.org/10.31387/OSCM0420269>
- Penna, P. H. V., Subramanian, A., Ochi, L. S., Vidal, T., & Prins, C. (2018). A Hybrid Heuristic for a Broad Class of Vehicle Routing Problems with Heterogeneous Fleet. *Annals of Operations Research*, 273(1–2), 5–74. <https://doi.org/10.1007/s1047>
- Peres, I. T., Repolho, H. M., Martinelli, R., & Monteiro, N. J. (2017). Optimization in inventory-routing problem with planned transshipment: A case study in the retail industry. *International Journal of Production Economics*, 193, 748–756. <https://doi.org/10.1016/J.IJPE.2017.09.002>
- Pillac, V., Gendreau, M., Guéret, C., & Medaglia, A. L. (2013). A review of dynamic vehicle routing problems. *European Journal of Operational Research*, 225(1), 1–11. <https://doi.org/10.1016/J.EJOR.2012.08.015>
- Qiu, Y., Qiao, J., & Pardalos, P. M. (2019). Optimal production, replenishment, delivery, routing and inventory management policies for products with perishable inventory. *Omega*, 82, 193–204. <https://doi.org/10.1016/J.OMEGA.2018.01.006>
- Quak, H. J., & de Koster, M. B. M. (2008). Delivering Goods in Urban Areas: How to Deal with Urban Policy Restrictions and the Environment. *Https://Doi.Org/10.1287/Trsc.1080.0235*, 43(2), 211–227. <https://doi.org/10.1287/TRSC.1080.0235>
- Qureshi, A. G., Taniguchi, E., & Yamada, T. (2010). Exact solution for the vehicle routing problem with semi soft time windows and its application. *Procedia - Social and Behavioral Sciences*, 2(3), 5931–5943. <https://doi.org/10.1016/J.SBSPRO.2010.04.008>
- Rabbouch, B., Saâdaoui, F., & Mraïhi, R. (2021). Efficient implementation of the genetic algorithm to solve rich vehicle routing problems. *Operational Research*, 21(3), 1763–1791. <https://doi.org/10.1007/S12351-019-00521-0/TABLES/12>

- Razmi Rad, S., Farah, H., Taale, H., van Arem, B., & Hoogendoorn, S. P. (2021). The impact of a dedicated lane for connected and automated vehicles on the behaviour of drivers of manual vehicles. *Transportation Research Part F: Traffic Psychology and Behaviour*, 82, 141–153. <https://doi.org/10.1016/J.TRF.2021.08.010>
- Renaud, J., & Boctor, F. F. (2002). A sweep-based algorithm for the fleet size and mix vehicle routing problem. *European Journal of Operational Research*, 140(3), 618–628. [https://doi.org/10.1016/S0377-2217\(01\)00237-5](https://doi.org/10.1016/S0377-2217(01)00237-5)
- Repoussis, P. P., & Tarantilis, C. D. (2010). Solving the Fleet Size and Mix Vehicle Routing Problem with Time Windows via Adaptive Memory Programming. *Transportation Research Part C: Emerging Technologies*, 18(5), 695–712. <https://doi.org/10.1016/J.TRC.2009.08.004>
- Sales, M. (2016). A brief history of the air freight industry. *Air Cargo Management*, 46–64. <https://doi.org/10.4324/9781315620169-14>
- Salhi, S., Imran, A., & Wassan, N. A. (2014). The multi-depot vehicle routing problem with heterogeneous vehicle fleet: Formulation and a variable neighborhood search implementation. *Computers & Operations Research*, 52, 315–325. <https://doi.org/10.1016/J.COR.2013.05.011>
- Sanghatawatana, P., Pornchaiwiseskul, P., & Lohatepanont, M. (2019). Redesign of three-echelon multi-commodity distribution network. *Engineering Journal*, 23(1), 49–74. <https://doi.org/10.4186/EJ.2019.23.1.49>
- Saragih, N. I., Bahagia, S. N., Suprayogi, & Syabri, I. (2019). A heuristic method for location-inventory-routing problem in a three-echelon supply chain system. *Computers and Industrial Engineering*, 127, 875–886. <https://doi.org/10.1016/J.CIE.2018.11.026>
- Savelsbergh, M. W. P. (1985). Local search in routing problems with time windows. *Annals of Operations Research* 1985 4:1, 4(1), 285–305. <https://doi.org/10.1007/BF02022044>

- Secomandi, N., & Margot, F. (2008). Reoptimization Approaches for the Vehicle-Routing Problem with Stochastic Demands. *Https://Doi.Org/10.1287/Opre.1080.0520*, 57(1), 214–230. <https://doi.org/10.1287/OPRE.1080.0520>
- Silva, M. M., Subramanian, A., & Ochi, L. S. (2015). An iterated local search heuristic for the split delivery vehicle routing problem. *Computers & Operations Research*, 53, 234–249. <https://doi.org/10.1016/J.COR.2014.08.005>
- Sitek, P., & Stefanski, T. (2017). Modeling and optimization of multi-echelon transportation systems-A hybrid approach. *Proceedings of the 2017 Federated Conference on Computer Science and Information Systems, FedCSIS 2017*, 1057–1064. <https://doi.org/10.15439/2017F80>
- Sluijk, N., Florio, A. M., Kinable, J., Dellaert, N., & van Woensel, T. (2022). Two-echelon vehicle routing problems: A literature review. *European Journal of Operational Research*. <https://doi.org/10.1016/J.EJOR.2022.02.022>
- Solomon, M. M. (1987). Algorithms for the Vehicle Routing and Scheduling Problems with Time Window Constraints. *Https://Doi.Org/10.1287/Opre.35.2.254*, 35(2), 254–265. <https://doi.org/10.1287/OPRE.35.2.254>
- Soysal, M., & Çimen, M. (2017). A Simulation Based Restricted Dynamic Programming approach for the Green Time Dependent Vehicle Routing Problem. *Computers & Operations Research*, 88, 297–305. <https://doi.org/10.1016/J.COR.2017.06.023>
- Srivastava, R. (1993). Alternate solution procedures for the location-routing problem. *Omega*, 21(4), 497–506. [https://doi.org/10.1016/0305-0483\(93\)90082-V](https://doi.org/10.1016/0305-0483(93)90082-V)
- Stiller, H. (2003). The Effect of e-Commerce on Transportation Demand. *Making Urban Transport Sustainable*, 67–83. https://doi.org/10.1057/9780230523838_4
- Tang, J., Pan, Z., Fung, R. Y. K., & Lau, H. (2009). Vehicle routing problem with fuzzy time windows. *Fuzzy Sets and Systems*, 160(5), 683–695. <https://doi.org/10.1016/J.FSS.2008.09.016>

- Taniguchi, E., & Shimamoto, H. (2004). Intelligent transportation system based dynamic vehicle routing and scheduling with variable travel times. *Transportation Research Part C: Emerging Technologies*, 12(3–4), 235–250. <https://doi.org/10.1016/J.TRC.2004.07.007>
- Taş, D., Dellaert, N., van Woensel, T., & de Kok, T. (2013). Vehicle routing problem with stochastic travel times including soft time windows and service costs. *Computers & Operations Research*, 40(1), 214–224. <https://doi.org/10.1016/J.COR.2012.06.008>
- Toth, P., Vigo, D., & Society for Industrial and Applied Mathematics. (n.d.-a). *Vehicle routing : problems, methods, and applications*. 463.
- Toth, P., Vigo, D., & Society for Industrial and Applied Mathematics. (n.d.-b). *Vehicle routing : problems, methods, and applications*. 463. Retrieved September 28, 2022, from https://books.google.com/books/about/Vehicle_Routing.html?id=YL_CswEACAAJ
- Validi, S., Bhattacharya, A., & Byrne, P. J. (2021). An evaluation of three DoE-guided meta-heuristic-based solution methods for a three-echelon sustainable distribution network. *Annals of Operations Research*, 296(1–2), 421–469. <https://doi.org/10.1007/S10479-020-03746-X>
- Wang, Y., Ma, X., Li, Z., Liu, Y., Xu, M., & Wang, Y. (2017). Profit distribution in collaborative multiple centers vehicle routing problem. *Journal of Cleaner Production*, 144, 203–219. <https://doi.org/10.1016/J.JCLEPRO.2017.01.001>
- Wang, Y., Zhang, S., Guan, X., Peng, S., Wang, H., Liu, Y., & Xu, M. (2020). Collaborative multi-depot logistics network design with time window assignment. *Expert Systems with Applications*, 140. <https://doi.org/10.1016/J.ESWA.2019.112910>
- Xia, Y., Fu, Z., Pan, L., & Duan, F. (2018). Tabu search algorithm for the distance-constrained vehicle routing problem with split deliveries by order. *PLOS ONE*, 13(5), e0195457. <https://doi.org/10.1371/JOURNAL.PONE.0195457>

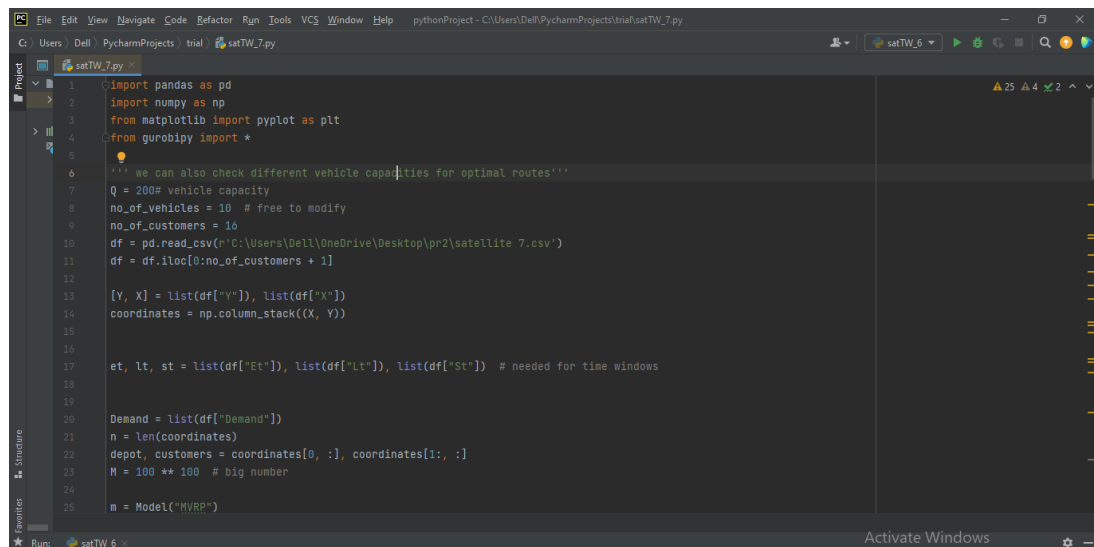
- Xu, Y., Wang, L., & Yang, Y. (2012). A New Variable Neighborhood Search Algorithm for the Multi Depot Heterogeneous Vehicle Routing Problem with Time Windows. *Electronic Notes in Discrete Mathematics*, 39, 289–296. <https://doi.org/10.1016/J.ENDM.2012.10.038>
- Yadollahi, E., Aghezzaf, E. H., Walraevens, J., Raa, B., & Claeys, D. (2019). Evaluating approximate solution models for the stochastic periodic inventory routing problem. *Journal of Manufacturing Systems*, 50, 25–35. <https://doi.org/10.1016/J.JMSY.2018.11.001>
- Yang, W. H., Mathur, K., & Ballou, R. H. (2000). Stochastic Vehicle Routing Problem with Restocking. *Https://Doi.Org/10.1287/Trsc.34.1.99.12278*, 34(1), 99–112. <https://doi.org/10.1287/TRSC.34.1.99.12278>
- Yu, B., & Yang, Z. Z. (2011). An ant colony optimization model: The period vehicle routing problem with time windows. *Transportation Research Part E: Logistics and Transportation Review*, 47(2), 166–181. <https://doi.org/10.1016/J.TRE.2010.09.010>
- Yu, G., & Yang, Y. (2017). Dynamic routing with real-time traffic information. *Operational Research 2017* 19:4, 19(4), 1033–1058. <https://doi.org/10.1007/S12351-017-0314-9>
- Yücenur, G. N., & Demirel, N. Ç. (2011). A new geometric shape-based genetic clustering algorithm for the multi-depot vehicle routing problem. *Expert Systems with Applications*, 38(9), 11859–11865. <https://doi.org/10.1016/J.ESWA.2011.03.077>
- Zachariadis, E. E., & Kiranoudis, C. T. (2010). An open vehicle routing problem metaheuristic for examining wide solution neighborhoods. *Computers & Operations Research*, 37(4), 712–723. <https://doi.org/10.1016/J.COR.2009.06.021>
- Zachariadis, E. E., Tarantilis, C. D., & Kiranoudis, C. T. (2016). The Vehicle Routing Problem with Simultaneous Pick-ups and Deliveries and Two-Dimensional

- Loading Constraints. *European Journal of Operational Research*, 251(2), 369–386. <https://doi.org/10.1016/j.ejor.2015.11.018>
- Zakharov, V. v., & Shirokikh, V. A. (2018). Heuristic evaluation of the characteristic function in the Cooperative Inventory Routing Game. *Journal on Vehicle Routing Algorithms*, 1(1), 19–32. <https://doi.org/10.1007/S41604-017-0003-0>
- Zare Mehrjerdi, Y., & Nadizadeh, A. (2013). Using greedy clustering method to solve capacitated location-routing problem with fuzzy demands. *European Journal of Operational Research*, 229(1), 75–84. <https://doi.org/10.1016/J.EJOR.2013.02.013>
- Zeimpekis, Vasileios. (2007). *Dynamic fleet management : concepts, systems, algorithms & case studies*. 241. https://books.google.com/books/about/Dynamic_Fleet_Management.html?hl=fr&id=8LhdeoxYzLAC
- Zeng, H. Y. (2019). Improved Particle Swarm Optimization Based on Tabu Search for VRP. *Journal of Applied Science and Engineering Innovation*, 6(2), 99–103.
- Zhang, H., Zhang, Q., Ma, L., Zhang, Z., & Liu, Y. (2019). A hybrid ant colony optimization algorithm for a multi-objective vehicle routing problem with flexible time windows. *Information Sciences*, 490, 166–190. <https://doi.org/10.1016/J.INS.2019.03.070>
- Zhang, R., Nie, F., Guo, M., Wei, X., & Li, X. (2019). Joint Learning of Fuzzy k-Means and Nonnegative Spectral Clustering With Side Information. *IEEE Transactions on Image Processing*, 28(5), 2152–2162. <https://doi.org/10.1109/TIP.2018.2882925>
- Zhang, X., Chen, L., Gendreau, M., & Langevin, A. (2021). Learning-Based Branch-and-Price Algorithms for the Vehicle Routing Problem with Time Windows and Two-Dimensional Loading Constraints. <https://doi.org/10.1287/Ijoc.2021.1110>, 34(3), 1419–1436. <https://doi.org/10.1287/IJOC.2021.1110>

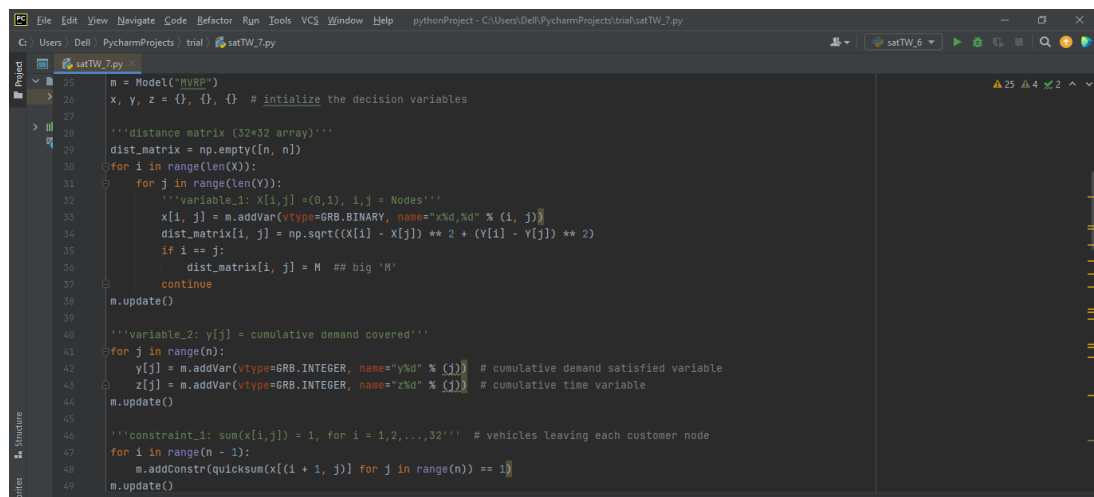
Zhu, L., Rousseau, L. M., Rei, W., & Li, B. (2014). Paired cooperative reoptimization strategy for the vehicle routing problem with stochastic demands. *Computers & Operations Research*, 50, 1–13. <https://doi.org/10.1016/J.COR.2014.03.027>

APPENDIX

Appendix A - Algorithms for VRP using Python programming language



```
1 import pandas as pd
2 import numpy as np
3 from matplotlib import pyplot as plt
4 from gurobipy import *
5
6 ''' we can also check different vehicle capacities for optimal routes'''
7 Q = 200# vehicle capacity
8 no_of_vehicles = 10 # free to modify
9 no_of_customers = 10
10 df = pd.read_csv(r'C:\Users\Dell\OneDrive\Desktop\pr2\satellite 7.csv')
11 df = df.iloc[:no_of_customers + 1]
12
13 [Y, X] = list(df["Y"]), list(df["X"])
14 coordinates = np.column_stack((X, Y))
15
16
17 et, lt, st = list(df["Et*"]), list(df["Lt*"]), list(df["St"]) # needed for time windows
18
19
20 Demand = list(df["Demand"])
21 n = len(coordinates)
22 depot, customers = coordinates[0, :], coordinates[1:, :]
23 M = 100 ** 100 # big number
24
25 m = Model("HVRP")
```



```
25 m = Model("HVRP")
26 x, y, z = {}, {}, {} # initialize the decision variables
27
28 '''distance matrix (32*32 array)'''
29 dist_matrix = np.empty((n, n))
30 for i in range(len(X)):
31     for j in range(len(Y)):
32         '''variable_1: X[i,j] = (0,1), 1, j = Nodes'''
33         x[i, j] = m.addVar(vtype=GRB.BINARY, name="x%d,%d" % (i, j))
34         dist_matrix[i, j] = np.sqrt((X[i] - X[j]) ** 2 + (Y[i] - Y[j]) ** 2)
35         if i == j:
36             dist_matrix[i, j] = M ## big 'M'
37         continue
38     m.update()
39
40 '''variable_2: y[j] = cumulative demand covered'''
41 for j in range(n):
42     y[j] = m.addVar(vtype=GRB.INTEGER, name="y%d" % (j)) # cumulative demand satisfied variable
43     z[j] = m.addVar(vtype=GRB.INTEGER, name="z%d" % (j)) # cumulative time variable
44     m.update()
45
46 '''constraint_1: sum(x[i,j]) = 1, for i = 1,2,...,32''' # vehicles leaving each customer node
47 for i in range(n - 1):
48     m.addConstr(quicksum(x[i + 1, j]) for j in range(n) == 1)
49     m.update()
```